

P331 EDGE STIFFENER

DATA SHEET
TensorGrip



As part of our **INDUSTRIAL** range, **P331** is a web spray coating designed for use in applications using the substrates listed.

PRODUCT DESCRIPTION

TensorGrip P331 is a fast-drying edge stiffener for fiberglass board, with the speed of application and convenience of a canister delivery system.

ADVANTAGES

- Fast drying solvent system allows faster processing times and quicker secondary finishing
- Compatible with most adhesives used for wrapping panels
- Non-flammable solvent, zero VOC product
- No moisture to create mold or mildew

DIRECTIONS FOR USE

- **TensorGrip P331** is designed as a portable, self-contained spray system for field or shop applications.
- Suggested tip: 400050
- Be sure all surfaces are clean and free of grease, dirt, dust, etc.
- Hold applicator perpendicular to substrate, 2-4 inches away
- Spray the edge surface with a heavy coat allowing the adhesive to soak into the insulation. Let dry for 10 minutes or until it appears dry.
- Continue applying additional coats to get the stiffness desired.
- Wait 10 minutes or longer after the last coat before finishing off the panel.
- Canister system will spray adequately above 60° F. Canister system should be kept in warm area. In the event that the canister gets abnormally chilled, freezes or gives poor or sputtering spray, it should be warmed up before continued usage. Warming canister by immersion in warm water is recommended.
- Notice!!! Do not store at temperatures over 120° F.

CANISTER STORAGE/CHANGE OVER

- If you choose to leave the hose and spray gun on the canister, leave the valve on the canister open. Do not disconnect the hose/gun from the canister. Close and lock the spray gun.
- To change or disconnect canister: turn canister valve to the off position, spray out remaining adhesive left in the hose, disconnect the spray hose and gun from the canister.
- Reconnect the spray hose to a new canister of adhesive. OR if you are NOT connecting to a new canister, connect hose to canister of cleaning solvent (sold separately) and spray out until liquid is clear which indicates that the hose and gun is clean.



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CHEMICAL TECHNICAL DATA

TYPICAL PROPERTIES

- Total Solids 22-28%
- VOC Content 0 g/L
- Color Clear
- System Flammability Non-Flammable Adhesive; Non-Flammable Propellant
- Solvent System Methylene Chloride
- Dry time 2-10 mins dependent on temp, humidity & thickness
- Open time Long
- Shelf Life 18 months from date of manufacture

PACKAGING

- 22L Disposable Canister

STORAGE

HANDLING & STORAGE

- Consult Material Safety Data Sheet prior to use.
- Do not store at temperatures over 120°F/50°C.
- Avoid exposure to direct sunlight.
- Do not store directly on concrete floor.
- Always store above 60°F/15°C
- When connected, keep valve open and hose pressurized at all times
- Always test our adhesives to determine suitability for your particular application prior to use in production



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