

**HARDENER F 323**

Version 1.1      Revision Date: 03/21/2023      SDS Number: 400000012364      Date of last issue: 03/15/2023  
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Print Date 10/24/2023

**SECTION 1. IDENTIFICATION**

Product name : HARDENER F 323

**Manufacturer or supplier's details**

Company name of supplier : Huntsman Advanced Materials Americas LLC  
Address : P.O. Box 4980  
The Woodlands,  
TX 77387  
United States of America (USA)

Telephone : Non-Emergency: (800) 257-5547

E-mail address : Global\_Product\_EHS\_AdMat@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

**Recommended use of the chemical and restrictions on use**

Recommended use : Hardener

**SECTION 2. HAZARDS IDENTIFICATION****GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

Organic peroxides : Type E  
Eye irritation : Category 2A  
Skin sensitisation : Category 1  
Short-term (acute) aquatic hazard : Category 1  
Long-term (chronic) aquatic hazard : Category 1

**GHS label elements**Hazard pictograms : 

Signal word : Warning

Hazard statements : H242 Heating may cause a fire.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H410 Very toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**

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P210 Keep away from heat/ sparks/ open flames/ hot surfaces.  
 No smoking.

P220 Keep/ Store away from clothing/ combustible materials.

P234 Keep only in original container.

P261 Avoid breathing dust.

P264 Wash skin thoroughly after handling.

P272 Contaminated work clothing must not be allowed out of the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves/ eye protection/ face protection.

**Response:**

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

P363 Wash contaminated clothing before reuse.

P391 Collect spillage.

**Storage:**

P410 Protect from sunlight.

P411 + P235 Store at temperatures not exceeding .? °C/ .? °F.  
 Keep cool.

P420 Store away from other materials.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

**Other hazards**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Substance / Mixture : Mixture

**Hazardous components**

Chemical name	CAS-No.	Concentration (% w/w)
dibenzoyl peroxide	94-36-0	20 - 30
silicon dioxide	7631-86-9	1 - 5
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	1 - 5
carbon black	1333-86-4	0.1 - 1

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

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**SECTION 4. FIRST AID MEASURES**

- General advice : Move out of dangerous area.  
Show this safety data sheet to the doctor in attendance.  
Treat symptomatically.  
Get medical attention if symptoms occur.
- If inhaled : If inhaled, remove to fresh air.  
Get medical attention if symptoms occur.
- In case of skin contact : If skin irritation persists, call a physician.  
If on skin, rinse well with water.  
If on clothes, remove clothes.
- In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.  
Never give anything by mouth to an unconscious person.  
If symptoms persist, call a physician.
- Most important symptoms and effects, both acute and delayed : None known.
- Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing  
If potential for exposure exists refer to Section 8 for specific personal protective equipment.  
Avoid inhalation, ingestion and contact with skin and eyes.  
No action shall be taken involving any personal risk or without suitable training.  
It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
- Notes to physician : Treat symptomatically.

**SECTION 5. FIREFIGHTING MEASURES**

- Suitable extinguishing media : Water spray  
Alcohol-resistant foam  
Carbon dioxide (CO<sub>2</sub>)  
Dry chemical
- Unsuitable extinguishing media : Exercise caution when using a high volume water jet as it may scatter and spread fire
- Specific hazards during : Do not allow run-off from fire fighting to enter drains or water

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- firefighting : courses.
- Hazardous combustion products : Carbon oxides  
Halogenated compounds
- Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.  
For safety reasons in case of fire, cans should be stored separately in closed containments.  
Use a water spray to cool fully closed containers.
- Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Avoid dust formation.  
Avoid breathing dust.  
Remove all sources of ignition.  
Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Prevent product from entering drains.  
Prevent further leakage or spillage if safe to do so.  
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13).  
Keep in suitable, closed containers for disposal.

**SECTION 7. HANDLING AND STORAGE**

- Advice on protection against fire and explosion : Avoid dust formation.  
Provide appropriate exhaust ventilation at places where dust is formed.  
Keep away from open flames, hot surfaces and sources of ignition.
- Advice on safe handling : Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons.  
Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.  
Avoid formation of respirable particles.  
Do not breathe vapours/dust.

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Avoid exposure - obtain special instructions before use.  
 Avoid contact with skin and eyes.  
 For personal protection see section 8.  
 Smoking, eating and drinking should be prohibited in the application area.  
 Open drum carefully as content may be under pressure.  
 Dispose of rinse water in accordance with local and national regulations.

- Conditions for safe storage : Store in cool place.  
 Keep in a well-ventilated place.  
 Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
 Observe label precautions.  
 Keep in properly labelled containers.
- Materials to avoid : For incompatible materials please refer to Section 10 of this SDS.
- Recommended storage temperature : 36 - 46 °F / 2 - 8 °C
- Further information on storage stability : Stable under normal conditions.

Stable under normal conditions.

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION****Components with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
dibenzoyl peroxide	94-36-0	TWA	5 mg/m3	ACGIH
		TWA	5 mg/m3	OSHA Z-1
		TWA	5 mg/m3	NIOSH REL
		TWA	5 mg/m3	OSHA P0
silicon dioxide	7631-86-9	TWA (Dust)	20 Million particles per cubic foot (Silica)	OSHA Z-3
		TWA (Dust)	80 mg/m3 / %SiO2 (Silica)	OSHA Z-3
		TWA (Respirable dust)	0.05 mg/m3 (Silica)	NIOSH REL
		TWA	6 mg/m3 (Silica)	NIOSH REL
		PEL (respirable)	0.05 mg/m3	OSHA CARC

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carbon black	1333-86-4	TWA (Inhalable particulate matter)	3 mg/m3	ACGIH
		TWA	3.5 mg/m3	OSHA Z-1
		TWA	3.5 mg/m3	NIOSH REL
		TWA	3.5 mg/m3	OSHA P0
		TWA	0.1 mg/m3 (PAHs)	NIOSH REL

**Personal protective equipment**

**Respiratory protection** : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

**Hand protection**

**Remarks** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.  
 The suitability for a specific workplace should be discussed with the producers of the protective gloves.

**Eye protection** : Eye wash bottle with pure water  
 Tightly fitting safety goggles  
 Wear face-shield and protective suit for abnormal processing problems.

**Skin and body protection** : Choose body protection according to the amount and concentration of the dangerous substance at the work place.

**Hygiene measures** : When using do not eat or drink.  
 When using do not smoke.  
 Wash hands before breaks and at the end of workday.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

**Appearance** : paste

**Colour** : black

**Odour** : slight

**Odour Threshold** : No data is available on the product itself.

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pH : substance/mixture is non-soluble (in water)

Melting point/freezing point : No data is available on the product itself.

Boiling point : No data is available on the product itself.

Flash point : No data is available on the product itself.

Evaporation rate : No data is available on the product itself.

Flammability (solid, gas) : No data is available on the product itself.

Flammability (liquids) : No data is available on the product itself.

Upper explosion limit / Upper flammability limit : No data is available on the product itself.

Lower explosion limit / Lower flammability limit : No data is available on the product itself.

Vapour pressure : No data is available on the product itself.

Relative vapour density : No data is available on the product itself.

Relative density : No data is available on the product itself.

Density : 1.1 g/cm<sup>3</sup> (77 °F / 25 °C)

Solubility(ies)  
Water solubility : insoluble

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-octanol/water : No data is available on the product itself.

Auto-ignition temperature : No data is available on the product itself.

Decomposition temperature : Decomposition energy (mass): 281 KJ/kg

Self-Accelerating decomposition temperature (SADT) : 122 °F / 50 °C

Viscosity  
Viscosity, dynamic : 60,000 - 80,000 mPa.s (77 °F / 25 °C)

Explosive properties : No data is available on the product itself.

Oxidizing properties : No data is available on the product itself.

Particle size : No data is available on the product itself.

**SECTION 10. STABILITY AND REACTIVITY**

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Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	Dust may form explosive mixture in air.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	None known.
Hazardous decomposition products	:	No decomposition if stored and applied as directed.
Hazardous decomposition products	:	carbon dioxide carbon monoxide Halogenated compounds

**SECTION 11. TOXICOLOGICAL INFORMATION****Acute toxicity****Components:****dibenzoyl peroxide:**

Acute oral toxicity	:	LD50 (Mouse, male and female): > 2,000 mg/kg Method: OECD Test Guideline 401 Assessment: The substance or mixture has no acute oral toxicity
Acute inhalation toxicity	:	LC50 (Rat, male): > 24.3 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: OECD Test Guideline 403 Assessment: The substance or mixture has no acute inhalation toxicity

**silicon dioxide:**

Acute oral toxicity	:	LD50 (Rat): > 5,000 mg/kg Method: OECD Test Guideline 401
Acute inhalation toxicity	:	LC50 (Rat, male and female): > 58.8 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: OECD Test Guideline 403
Acute dermal toxicity	:	LD50 (Rabbit): > 5,000 mg/kg

**2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Acute oral toxicity	:	LD50 (Rat, female): > 2,000 mg/kg Method: OECD Test Guideline 420 Assessment: The substance or mixture has no acute oral toxicity Remarks: No mortality observed at this dose.
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Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg  
Method: OECD Test Guideline 402  
Assessment: The substance or mixture has no acute dermal toxicity

**carbon black:**

Acute oral toxicity : LD50 (Rat, male and female): > 8,000 mg/kg  
Method: OECD Test Guideline 401  
Assessment: The substance or mixture has no acute oral toxicity

Acute inhalation toxicity : LC50 (Rat): > 4.6 mg/m<sup>3</sup>  
Exposure time: 4 h  
Test atmosphere: dust/mist

**Skin corrosion/irritation****Components:****dibenzoyl peroxide:**

Species : Rabbit  
Method : OECD Test Guideline 404  
Result : No skin irritation

**silicon dioxide:**

Species : Rabbit  
Assessment : No skin irritation  
Method : OECD Test Guideline 404  
Result : No skin irritation

**2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Species : Rabbit  
Exposure time : 4 h  
Assessment : Irritating to skin.  
Method : OECD Test Guideline 404  
Result : Irritating to skin.

**carbon black:**

Species : Rabbit  
Exposure time : 4 h  
Assessment : No skin irritation  
Method : OECD Test Guideline 404  
Result : No skin irritation

**Serious eye damage/eye irritation****Components:****dibenzoyl peroxide:**

Species : Rabbit  
Result : Irritating to eyes.  
Method : OECD Test Guideline 405

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**silicon dioxide:**

Species : Rabbit  
Result : No eye irritation  
Assessment : No eye irritation  
Method : OECD Test Guideline 405

**2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Species : Rabbit  
Result : Irritating to eyes.  
Assessment : Irritating to eyes.  
Method : OECD Test Guideline 405

**carbon black:**

Species : Rabbit  
Result : No eye irritation  
Assessment : No eye irritation  
Method : OECD Test Guideline 405

**Respiratory or skin sensitisation****Components:****dibenzoyl peroxide:**

Exposure routes : Skin  
Species : Mouse  
Assessment : May cause sensitisation by skin contact.  
Method : OECD Test Guideline 429  
Result : Causes sensitisation.

**2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Test Type : Local lymph node assay (LLNA)  
Exposure routes : Skin  
Species : Mouse  
Method : OECD Test Guideline 429  
Result : The product is a skin sensitiser, sub-category 1B.

**carbon black:**

Test Type : Buehler Test  
Exposure routes : Skin  
Species : Guinea pig  
Assessment : Does not cause skin sensitisation.  
Method : OECD Test Guideline 406  
Result : Does not cause skin sensitisation.

Exposure routes : Respiratory Tract  
Species : Mouse  
Assessment : Does not cause respiratory sensitisation.  
Result : Does not cause skin sensitisation.

**Germ cell mutagenicity****Components:****dibenzoyl peroxide:**

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Genotoxicity in vitro : Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 476  
Result: negative

Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 471  
Result: negative

Genotoxicity in vivo : Cell type: Somatic  
Application Route: Intraperitoneal injection  
Dose: 0, 50, 100, 200 mg/kg b.w.  
Method: OECD Test Guideline 474  
Result: negative

**silicon dioxide:**

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 473  
Result: negative

Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 476  
Result: negative

Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 471  
Result: negative

Genotoxicity in vivo : Application Route: Inhalation  
Dose: 50 mg/m<sup>3</sup>  
Result: negative

**2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test  
Test system: mouse lymphoma cells  
Metabolic activation: without metabolic activation  
Result: positive

Test Type: reverse mutation assay  
Test system: Salmonella typhimurium  
Metabolic activation: with and without metabolic activation  
Method: Mutagenicity (Salmonella typhimurium - reverse mutation assay)  
Result: negative

Genotoxicity in vivo : Test Type: in vivo assay  
Species: Mouse (male)  
Cell type: Germ  
Application Route: Oral  
Dose: 3333, 10000 mg/kg  
Result: negative

Test Type: gene mutation test  
Species: Rat (male)  
Cell type: Somatic  
Application Route: Oral

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Dose: 50,250,500,1000 mg/kg bw/day  
 Method: OECD Test Guideline 488  
 Result: negative

**carbon black:**

Genotoxicity in vitro

: Test Type: sister chromatid exchange assay  
 Test system: Chinese hamster ovary cells  
 Concentration: 0.00032-1 mg/ml  
 Metabolic activation: with and without metabolic activation  
 Method: OECD Test Guideline 479  
 Result: negative

Test Type: In vitro mammalian cell gene mutation test  
 Test system: mouse lymphoma cells  
 Metabolic activation: with and without metabolic activation  
 Method: OECD Test Guideline 476  
 Result: negative

Test Type: Ames test  
 Test system: Salmonella typhimurium  
 Metabolic activation: with and without metabolic activation  
 Method: OECD Test Guideline 471  
 Result: negative

Genotoxicity in vivo

: Test Type: in vivo assay  
 Species: Rat (females)  
 Cell type: Somatic  
 Application Route: Inhalation  
 Dose: 10 - 100 mg/kg  
 Result: positive

Test Type: in vivo assay  
 Species: Rat (females)  
 Application Route: Inhalation  
 Exposure time: 13 Weeks  
 Dose: 1 - 50 mg/m<sup>3</sup>  
 Result: negative

Test Type: in vivo assay  
 Application Route: Oral  
 Exposure time: 6 h  
 Dose: 1%  
 Method: OECD Test Guideline 477  
 Result: negative

Germ cell mutagenicity - Assessment

: Contains no ingredient listed as a mutagen

**Carcinogenicity****Components:****dibenzoyl peroxide:**

Species : Mouse, male and female  
 Application Route : Dermal  
 Exposure time : 104 weeks

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Result : negative

**silicon dioxide:**

Species : Rat, male and female  
Application Route : Oral  
Exposure time : 103 weeks  
Dose : 1800 - 3200 mg/kg  
Frequency of Treatment : 7 daily  
Method : OECD Test Guideline 453  
Result : negative

**2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Species : Rat, male  
Application Route : Oral  
Exposure time : 24 month(s)  
Dose : 0, 2, 15, or 100 mg/kg bw/day  
Frequency of Treatment : 7 days/week  
NOAEL : 15 mg/kg bw/day  
Method : OECD Test Guideline 453  
Result : negative  
Target Organs : Digestive organs

Species : Mouse, male  
Application Route : Dermal  
Exposure time : 24 month(s)  
Dose : 0, 0.1, 10, 100 mg/kg bw/day  
Frequency of Treatment : 3 days/week  
NOEL : 0.1 mg/kg body weight  
Method : OECD Test Guideline 453  
Result : negative  
Target Organs : Digestive organs

Species : Rat, female  
Application Route : Dermal  
Exposure time : 24 month(s)  
Dose : 0.1, 100, 1000 mg/kg bw/day  
Frequency of Treatment : 5 days/week  
NOEL : 100 mg/kg body weight  
Method : OECD Test Guideline 453  
Result : negative

Species : Rat, female  
Application Route : Oral  
Exposure time : 24 month(s)  
Dose : 0, 2, 15, or 100 mg/kg bw/day  
Frequency of Treatment : 7 days/week  
NOAEL : 100 mg/kg bw/day  
Method : OECD Test Guideline 453  
Result : negative  
Target Organs : Digestive organs

Species : Rat, females  
Application Route : Oral  
Exposure time : 24 month(s)  
Dose : 0, 2, 15, or 100 mg/kg bw/day

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Frequency of Treatment : 7 days/week  
 NOEL : 2 mg/kg bw/day  
 Method : OECD Test Guideline 453  
 Result : negative  
 Target Organs : Digestive organs

**carbon black:**

Species : Mouse, female  
 Application Route : Inhalation  
 Exposure time : 13.5 month(s)  
 Dose : 7.5 - 12 mg/m<sup>3</sup>  
 Frequency of Treatment : 5 daily  
 Method : OECD Test Guideline 451  
 Result : negative

Species : Mouse, male and female  
 Application Route : Dermal  
 Exposure time : 18 month(s)  
 Frequency of Treatment : 3 daily  
 Result : negative

Species : Rat, female  
 Application Route : Oral  
 Exposure time : 24 month(s)  
 Dose : 52 mg/kg  
 Frequency of Treatment : 7 daily  
 Result : negative

Species : Rat, male and female  
 Application Route : Inhalation  
 Exposure time : 24 month(s)  
 Dose : 7,5 - 12,2 mg/m<sup>3</sup>  
 Frequency of Treatment : 5 daily  
 Method : OECD Test Guideline 451  
 Result : positive  
 Target Organs : Lungs

Species : Mouse  
 Application Route : Dermal  
 Exposure time : 9 - 24 month(s)  
 Dose : 6 - 60%  
 Frequency of Treatment : 2 daily  
 Method : OECD Test Guideline 451  
 Result : negative

Species : Mouse, male and female  
 Application Route : Oral  
 Exposure time : 12 - 18 month(s)  
 Dose : 10%  
 Frequency of Treatment : 7 daily  
 Result : negative

Species : Rat, male and female  
 Application Route : Inhalation  
 Exposure time : 24 month(s)  
 Dose : 2,5 mg/m<sup>3</sup>

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Frequency of Treatment : 16 hr/day, 5 d/wk  
 Method : OECD Test Guideline 451  
 Result : positive  
 Target Organs : Lungs

Carcinogenicity - Assessment : Weight of evidence does not support classification as a carcinogen, Tumours produced in rats on inhalation of very high concentrations are believed to be the result of prolonged "lung overload" and are not considered relevant to man.

**IARC**      Group 1: Carcinogenic to humans  
 silicon dioxide      7631-86-9  
 (Silica dust, crystalline)

**OSHA**      OSHA specifically regulated carcinogen  
 silicon dioxide      7631-86-9  
 (crystalline silica)

**NTP**      Known to be human carcinogen  
 silicon dioxide      7631-86-9  
 (Silica, Crystalline (Respirable Size))

**Reproductive toxicity****Components:****dibenzoyl peroxide:**

Effects on fertility : Species: Rat, male and female  
 Application Route: Oral  
 Dose: 0, 250, 500, 1,000 mg/kg b.w/  
 General Toxicity - Parent: NOAEL: 500 mg/kg body weight  
 General Toxicity F1: NOAEL: 500 mg/kg body weight  
 Method: OECD Test Guideline 422

Effects on foetal development : Species: Rat  
 Dose: 100, 300 or 1000 mg/kg/day  
 General Toxicity Maternal: NOAEL: 300 mg/kg body weight  
 Developmental Toxicity: NOAEL: 300 mg/kg body weight  
 Method: OECD Test Guideline 414

**silicon dioxide:**

Effects on foetal development : Species: Mouse  
 Application Route: Oral  
 General Toxicity Maternal: NOAEL: 1,340 mg/kg body weight  
 Method: OECD Test Guideline 414  
 Result: No teratogenic effects

Species: Rabbit  
 Application Route: Oral  
 General Toxicity Maternal: NOAEL: 1,600 mg/kg body weight  
 Method: OECD Test Guideline 414  
 Result: No teratogenic effects

Species: Rat  
 Application Route: Oral

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General Toxicity Maternal: NOAEL: 1,350 mg/kg body weight  
Method: OECD Test Guideline 414  
Result: No teratogenic effects

**2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Effects on fertility : Test Type: Two-generation study  
Species: Rat, male and female  
Application Route: Oral  
Dose: 0, 50, 180, 540 or 750 milligram per kilogram  
Duration of Single Treatment: 238 d  
Frequency of Treatment: 1 daily  
General Toxicity - Parent: NOEL: 540 mg/kg body weight  
General Toxicity F1: NOEL: 750 mg/kg body weight  
Symptoms: No adverse effects  
Method: OECD Test Guideline 416  
Result: No effects on fertility and early embryonic development were detected.

Effects on foetal development : Species: Rabbit, female  
Application Route: Dermal  
Dose: 0, 30, 100 or 300 milligram per kilogram  
Duration of Single Treatment: 28 d  
Frequency of Treatment: 1 daily  
General Toxicity Maternal: NOAEL: 30 mg/kg body weight  
Developmental Toxicity: NOAEL: 300 mg/kg body weight  
Method: Other guidelines  
Result: No teratogenic effects

Test Type: Pre-natal  
Species: Rabbit, female  
Application Route: Oral  
Dose: 0, 20, 60 or 180 milligram per kilogram  
Duration of Single Treatment: 13 d  
Frequency of Treatment: 1 daily  
General Toxicity Maternal: NOAEL: 60 mg/kg body weight  
Developmental Toxicity: NOAEL: 180 mg/kg body weight  
Method: OECD Test Guideline 414  
Result: No teratogenic effects

Test Type: Pre-natal  
Species: Rat, female  
Application Route: Oral  
Dose: 0, 60, 180 and 540 milligram per kilogram  
Duration of Single Treatment: 10 d  
Frequency of Treatment: 1 daily  
General Toxicity Maternal: NOAEL: 180 mg/kg body weight  
Developmental Toxicity: NOAEL: > 540 mg/kg body weight  
Method: OECD Test Guideline 414  
Result: No teratogenic effects

**STOT - single exposure**

No data available



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**STOT - repeated exposure****Components:****carbon black:**

Assessment : The substance or mixture is not classified as specific target organ toxicant, repeated exposure.

**Repeated dose toxicity****Components:****dibenzoyl peroxide:**

Species : Rat, male and female  
NOAEL : > 100 mg/kg  
Application Route : Skin contact  
Number of exposures : 2 years  
Method : OECD Test Guideline 451

**silicon dioxide:**

Species : Rat, male and female  
NOEC : 4000 - 4500 mg/m3  
Application Route : Ingestion  
Test atmosphere : dust/mist  
Exposure time : 13 Weeks  
Number of exposures : 7 d  
Method : OECD Test Guideline 413

**2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Species : Rat, male and female  
NOAEL : 50 mg/kg  
Application Route : oral (gavage)  
Exposure time : 14 Weeks  
Number of exposures : 7 d  
Dose : 0, 50, 250, 1000 mg/kg/day  
Method : OECD Test Guideline 408

Species : Rat, male and female  
NOAEL : >= 10 mg/kg  
Application Route : Skin contact  
Exposure time : 13 Weeks  
Number of exposures : 5 d  
Dose : 0, 10, 100, 1000 mg/kg/day  
Method : OECD Test Guideline 411

Species : Mouse, male  
NOAEL : 100 mg/kg  
Application Route : Skin contact  
Exposure time : 13 Weeks  
Number of exposures : 3 d  
Dose : 0, 1, 10, 100 mg/kg/day  
Method : OECD Test Guideline 411

**carbon black:**

Species : Mouse, male and female

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NOEL : > 1000000 mg/kg  
Application Route : oral (feed)  
Exposure time : 12 - 18 months  
Number of exposures : continuously

Species : Rat, females  
NOEL : 52 mg/kg  
Application Route : oral (feed)  
Exposure time : 52 Weeks  
Number of exposures : Continuously  
Dose : 2.05 g/kg

Species : Mouse, females  
NOEL : 137 mg/kg  
Application Route : oral (feed)  
Exposure time : 52 Weeks  
Number of exposures : Continuously  
Dose : 2.05 g/kg  
Method : OECD Test Guideline 413

Species : Rat, male and female  
LOEC : 2.5 mg/m<sup>3</sup>  
Application Route : inhalation (dust/mist/fume)  
Exposure time : 24 Months  
Number of exposures : 16 h/day, 5 days/wk  
Dose : 2.5 or 6.5 mg/m<sup>3</sup>  
Method : OECD Test Guideline 452  
Target Organs : Lungs

Species : Mouse, male and female  
Application Route : Dermal  
Number of exposures : 3 times/week  
Dose : 20%  
Symptoms : see user defined free text

**Aspiration toxicity**

No data available

**Experience with human exposure**

No data available

**Toxicology, Metabolism, Distribution**

No data available

**Neurological effects**

No data available

**Further information**

No data available

**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Components:****dibenzoyl peroxide:**

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Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 0.0602 mg/l  
 Exposure time: 96 h  
 Test Type: semi-static test  
 Test substance: Fresh water  
 Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 0.11 mg/l  
 Exposure time: 48 h  
 Test Type: static test  
 Test substance: Fresh water  
 Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EbC50 (Selenastrum capricornutum (green algae)): 0.0422 mg/l  
 Exposure time: 72 h  
 Test Type: static test  
 Test substance: Fresh water  
 Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : 10

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC10 (Daphnia magna (Water flea)): 0.001 mg/l  
 Exposure time: 21 d  
 Test Type: semi-static test  
 Method: OECD Test Guideline 211

M-Factor (Chronic aquatic toxicity) : 10

Toxicity to microorganisms : EC50 (activated sludge): 35 mg/l  
 Exposure time: 0.5 h  
 Test Type: static test  
 Test substance: Fresh water  
 Method: OECD Test Guideline 209

**silicon dioxide:**

Toxicity to fish : LL50 (Brachydanio rerio (zebrafish)): > 10,000 mg/l  
 Exposure time: 96 h  
 Test Type: static test  
 Test substance: Fresh water  
 Method: OECD Test Guideline 202

Toxicity to daphnia and other aquatic invertebrates : EL50 (Daphnia magna (Water flea)): >= 1,000 mg/l  
 Exposure time: 24 h  
 Test Type: static test  
 Test substance: Fresh water  
 Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EL50 (Desmodesmus subspicatus (green algae)): > 10,000 mg/l  
 Exposure time: 72 h  
 Test Type: static test  
 Test substance: Fresh water  
 Method: OECD Test Guideline 201

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**2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l  
Exposure time: 96 h  
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1.8 mg/l  
Exposure time: 48 h  
Test Type: static test  
Test substance: Fresh water  
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EC50: 11 mg/l  
Exposure time: 72 h  
Test Type: static test  
Test substance: Fresh water  
Method: EPA-660/3-75-009

NOEC: 4.2 mg/l  
Exposure time: 72 h  
Test Type: static test  
Test substance: Fresh water  
Method: EPA-660/3-75-009

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.3 mg/l  
Exposure time: 21 d  
Test Type: semi-static test  
Test substance: Fresh water  
Method: OECD Test Guideline 211

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l  
Exposure time: 3 h  
Test Type: static test  
Test substance: Fresh water

**Ecotoxicology Assessment**

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

**carbon black:**

Toxicity to fish : LC50 : > 1,000 mg/l  
Exposure time: 96 h  
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 5,600 mg/l  
Exposure time: 24 h  
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : ErC50: > 10,000 mg/l  
Exposure time: 72 h

Toxicity to microorganisms : IC0: > 800 mg/l  
Exposure time: 3 h

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**Persistence and degradability****Components:****dibenzoyl peroxide:**

Biodegradability : Inoculum: activated sludge  
Concentration: 4 mg/l  
Result: Readily biodegradable.  
Biodegradation: 68 %  
Exposure time: 28 d  
Method: OECD Test Guideline 301D

**2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Biodegradability : aerobic  
Inoculum: activated sludge, non-adapted  
Concentration: 20 mg/l  
Result: Not readily biodegradable.  
Biodegradation: 5 %  
Exposure time: 28 d  
Method: OECD Test Guideline 301F

Stability in water : Degradation half life (DT50): 4.83 d (25 °C) pH: 4  
Method: OECD Test Guideline 111  
Remarks: Fresh water

Degradation half life (DT50): 7.1 d (25 °C) pH: 9  
Method: OECD Test Guideline 111  
Remarks: Fresh water

Degradation half life (DT50): 3.58 d (25 °C) pH: 7  
Method: OECD Test Guideline 111  
Remarks: Fresh water

**carbon black:**

Biodegradability : Result: Not readily biodegradable.  
Biodegradation: < 60 %  
Exposure time: 28 d

**Bioaccumulative potential****Components:****dibenzoyl peroxide:**

Partition coefficient: n-octanol/water : log Pow: 3.2 (72 °F / 22 °C)  
pH: 7.02  
Method: OECD Test Guideline 117

**2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Bioaccumulation : Bioconcentration factor (BCF): 31  
Remarks: Does not bioaccumulate.

Partition coefficient: n-octanol/water : log Pow: 3.242 (77 °F / 25 °C)  
pH: 7.1  
Method: OECD Test Guideline 117

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**carbon black:**

Bioaccumulation : Bioconcentration factor (BCF): 1

**Mobility in soil****Components:****dibenzoyl peroxide:**Distribution among environmental compartments : Koc: 6309.57  
Method: OECD Test Guideline 121**2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Distribution among environmental compartments : Koc: 445

**Other adverse effects****Product:**Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82  
Protection of Stratospheric Ozone - CAA Section 602 Class I  
Substances  
Remarks: This product neither contains, nor was  
manufactured with a Class I or Class II ODS as defined by the  
U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A +  
B).Additional ecological information : An environmental hazard cannot be excluded in the event of  
unprofessional handling or disposal.  
Very toxic to aquatic life with long lasting effects.**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**Waste from residues : Dispose of contents and container in accordance with all local,  
regional, national and international regulations.  
Do not dispose of waste into sewer.  
Do not contaminate ponds, waterways or ditches with  
chemical or used container.  
Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.  
Do not burn, or use a cutting torch on, the empty drum.**SECTION 14. TRANSPORT INFORMATION****International Regulations****IATA-DGR**UN/ID No. : UN 3108  
Proper shipping name : Organic peroxide type E, solid  
Class : 5.2

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Packing group : Not assigned by regulation  
 Labels : Organic Peroxides, Keep Away From Heat  
 Packing instruction (cargo aircraft) : 570  
 Packing instruction (passenger aircraft) : 570

**IMDG-Code**

UN number : UN 3108  
 Proper shipping name : ORGANIC PEROXIDE TYPE E, SOLID

Class : 5.2  
 Packing group : Not assigned by regulation  
 Labels : 5.2  
 EmS Code : F-J, S-R  
 Marine pollutant : yes(DIBENZOYL PEROXIDE)

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**National Regulations****49 CFR**

UN/ID/NA number : UN 3108  
 Proper shipping name : Organic peroxide type E, solid

Class : 5.2  
 Packing group : Not assigned by regulation  
 Labels : ORGANIC PEROXIDE  
 ERG Code : 145  
 Marine pollutant : yes(DIBENZOYL PEROXIDE)

**Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

**SECTION 15. REGULATORY INFORMATION****CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

**SARA 311/312 Hazards** : Organic peroxides  
 Respiratory or skin sensitisation  
 Serious eye damage or eye irritation

**SARA 313** : The following components are subject to reporting levels established by SARA Title III, Section 313:

dibenzoyl peroxide	94-36-0	>= 20 - < 30 %
zinc distearate	557-05-1	>= 1 - < 5 %

This product does not contain any hazardous air pollutants (HAP) >=0.1%, as defined by the U.S. Clean Air Act Section 112 (40 CFR 61

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**California Prop. 65**

WARNING: This product can expose you to chemicals including 4,4'-isopropylidenediphenol, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**The components of this product are reported in the following inventories:**

DSL	: This product contains one or several components that are not on the Canadian DSL nor NDSL.
AIIC	: All components are listed on the inventory, regulatory obligations/restrictions apply. Please contact your sales representative for more information before import into Australia
ENCS	: On the inventory, or in compliance with the inventory
KECI	: Not in compliance with the inventory
PICCS	: Not in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: On the inventory, or in compliance with the inventory
TSCA	: On or in compliance with the active portion of the TSCA inventory

**Inventories**

AIIC (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TECI (Thailand), TSCA (USA)

**TSCA - 5(a) Significant New Use Rule List of Chemicals**

No substances are subject to a Significant New Use Rule.

**US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)**

No substances are subject to TSCA 12(b) export notification requirements.



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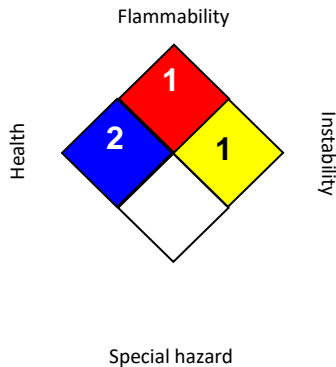
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**SECTION 16. OTHER INFORMATION**

**Further information**

**NFPA 704:**



**HMIS® IV:**

<b>HEALTH</b>	<b>2</b>
<b>FLAMMABILITY</b>	<b>1</b>
<b>PHYSICAL HAZARD</b>	<b>1</b>

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "\*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

- Revision Date : 03/21/2023
- ACGIH : USA. ACGIH Threshold Limit Values (TLV)
- NIOSH REL : USA. NIOSH Recommended Exposure Limits
- OSHA CARC : OSHA Specifically Regulated Chemicals/Carcinogens
- OSHA P0 : USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
- OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
- OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
- ACGIH / TWA : 8-hour, time-weighted average
- NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
- OSHA CARC / PEL : Permissible exposure limit (PEL)
- OSHA P0 / TWA : 8-hour time weighted average
- OSHA Z-1 / TWA : 8-hour time weighted average
- OSHA Z-3 / TWA : 8-hour time weighted average

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

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Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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