

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 2012 RESIN

Version 1.3      Revision Date: 01.06.2021      SDS Number: 400001008017      Date of last issue: 21.01.2020  
Date of first issue: 03.08.2015

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : ARALDITE® 2012 RESIN

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Adhesives

#### 1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA  
Address : Everslaan 45  
3078 Everberg  
Belgium  
Telephone : +41 61 299 20 41  
Telefax : +41 61 299 20 40  
E-mail address of person responsible for the SDS : Global\_Product\_EHS\_AdMat@huntsman.com

#### 1.4 Emergency telephone number

Emergency telephone number : EUROPE: +32 35 75 1234  
France ORFILA: +33(0)145425959  
ASIA: +65 6336-6011  
China: +86 20 39377888  
+86 532 83889090  
India: + 91 22 42 87 5333  
Australia: 1800 786 152  
New Zealand: 0800 767 437  
USA: +1/800/424.9300



### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

##### Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2      H315: Causes skin irritation.  
Eye irritation, Category 2      H319: Causes serious eye irritation.  
Skin sensitisation, Category 1      H317: May cause an allergic skin reaction.  
Long-term (chronic) aquatic hazard, Category 2      H411: Toxic to aquatic life with long lasting effects.

#### 2.2 Label elements

##### Labelling (REGULATION (EC) No 1272/2008)

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Hazard pictograms :



Signal word : Warning

Hazard statements : H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**  
P261 Avoid breathing mist or vapours.  
P264 Wash skin thoroughly after handling.  
P273 Avoid release to the environment.  
P280 Wear protective gloves/ eye protection/ face protection.  
**Response:**  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P391 Collect spillage.

Hazardous components which must be listed on the label:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane

1,4-Bis(2,3-epoxypropoxy)butane

**Additional Labelling:**

EUH205 Contains epoxy constituents. May produce an allergic reaction.

**2.3 Other hazards**

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

**SECTION 3: Composition/information on ingredients**

**3.2 Mixtures**

**Hazardous components**

Chemical name	CAS-No. EC-No.	Classification	Concentration

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	Index-No. Registration number		(% w/w)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3 216-823-5 603-073-00-2 01-2119456619-26	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2; H411  specific concentration limit Skin Irrit. 2; H315 >= 5 % Eye Irrit. 2; H319 >= 5 %	>= 70 - < 90
1,4-Bis(2,3-epoxypropoxy)butane	2425-79-8 219-371-7 603-072-00-7 01-2119494060-45	Acute Tox. 4; H302 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Dam. 1; H318 Skin Sens. 1; H317 Aquatic Chronic 3; H412  Acute toxicity estimate  Acute dermal toxicity: 1,100 mg/kg	>= 3 - < 10

For explanation of abbreviations see section 16.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

**SECTION 4: First aid measures**

**4.1 Description of first aid measures**

- General advice : Move out of dangerous area.  
Show this safety data sheet to the doctor in attendance.  
Treat symptomatically.  
Get medical attention if symptoms occur.
- Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing  
If potential for exposure exists refer to Section 8 for specific personal protective equipment.  
Avoid inhalation, ingestion and contact with skin and eyes.  
No action shall be taken involving any personal risk or without suitable training.  
It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
- If inhaled : If inhaled, remove to fresh air.  
Get medical attention if symptoms occur.



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**SECTION 6: Accidental release measures**

**6.1 Personal precautions, protective equipment and emergency procedures**

Personal precautions            : Use personal protective equipment.  
Refer to protective measures listed in sections 7 and 8.

**6.2 Environmental precautions**

Environmental precautions        : Prevent product from entering drains.  
Prevent further leakage or spillage if safe to do so.  
If the product contaminates rivers and lakes or drains inform  
respective authorities.

**6.3 Methods and material for containment and cleaning up**

Methods for cleaning up            : Soak up with inert absorbent material (e.g. sand, silica gel,  
acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

**6.4 Reference to other sections**

For disposal considerations see section 13., See Section 1 for emergency contact information., For  
personal protection see section 8.

**SECTION 7: Handling and storage**

**7.1 Precautions for safe handling**

Advice on safe handling            : Repeated or prolonged skin contact may cause skin irritation  
and/or dermatitis and sensitisation of susceptible persons.  
Persons suffering from asthma, eczema or skin problems  
should avoid contact, including dermal contact, with this  
product.  
Do not breathe vapours/dust.  
Avoid exposure - obtain special instructions before use.  
Avoid contact with skin and eyes.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the  
application area.  
Dispose of rinse water in accordance with local and national  
regulations.

Advice on protection against        : Normal measures for preventive fire protection.  
fire and explosion

Hygiene measures                 : When using do not eat or drink. When using do not smoke.  
Wash hands before breaks and at the end of workday.

**7.2 Conditions for safe storage, including any incompatibilities**

Requirements for storage            : Keep container tightly closed in a dry and well-ventilated  
areas and containers                place. Containers which are opened must be carefully  
resealed and kept upright to prevent leakage. Keep in properly  
labelled containers.

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Advice on common storage : For incompatible materials please refer to Section 10 of this SDS.

Further information on storage stability : Stable under normal conditions.

Recommended storage temperature : 2 - 40 °C

### 7.3 Specific end use(s)

Specific use(s) : No data available

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

Contains no substances with occupational exposure limit values.

#### Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Workers	Inhalation	Long-term systemic effects	4.93 mg/m <sup>3</sup>
	Workers	Dermal	Long-term systemic effects	0.75 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	0.87 mg/m <sup>3</sup>
	Consumers	Dermal	Long-term systemic effects	0.0893 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	0.5 mg/kg bw/day
1,4-Bis(2,3-epoxypropoxy)butane	Workers	Inhalation	Long-term systemic effects	4.7 mg/m <sup>3</sup>
	Workers	Dermal	Long-term systemic effects	6.66 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	1.16 mg/m <sup>3</sup>
	Consumers	Dermal	Long-term systemic effects	3.33 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	0.33 mg/kg bw/day

#### Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
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2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Fresh water	0.006 mg/l
Remarks:	Assessment Factors	
	Marine water	0.001 mg/l
	Assessment Factors	
	Fresh water sediment	0.341 mg/kg dry weight (d.w.)
	Equilibrium method	
	Marine sediment	0.034 mg/kg dry weight (d.w.)
	Equilibrium method	
	Soil	0.065 mg/kg dry weight (d.w.)
	Equilibrium method	
	Sewage treatment plant	10 mg/l
	Assessment Factors	
	Secondary Poisoning	11 mg/kg
1,4-Bis(2,3-epoxypropoxy)butane	Fresh water	0.024 mg/l
	Assessment Factors	
	Marine water	0.002 mg/l
	Assessment Factors	
	Sewage treatment plant	100 mg/l
	Assessment Factors	
	Fresh water sediment	0.084 mg/kg dry weight (d.w.)
	Equilibrium method	
	Marine sediment	0.008 mg/kg dry weight (d.w.)
	Equilibrium method	
	Soil	0.003 mg/kg dry weight (d.w.)
	Equilibrium method	
	Oral	0.028 mg/kg

### 8.2 Exposure controls

#### Personal protective equipment

Eye protection : Eye wash bottle with pure water  
Tightly fitting safety goggles  
Wear face-shield and protective suit for abnormal processing problems.

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Hand protection  
Material : butyl-rubber  
Break through time : > 8 h

Material : Solvent-resistant gloves (butyl-rubber)

Material : Nitrile rubber  
Break through time : 10 - 480 min

Material : Neoprene gloves

Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Impervious clothing  
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. Equipment should conform to EN 14387

Filter type : Combined particulates and organic vapour type (A-P)

**SECTION 9: Physical and chemical properties**

**9.1 Information on basic physical and chemical properties**

Physical state : liquid

Colour : light yellow

Odour : slight

Odour Threshold : No data is available on the product itself.

pH : 6 (20 °C)  
Concentration: 500 g/l

Melting point/freezing point : No data is available on the product itself.

Boiling point : > 200 °C

Flash point : 204 °C  
Method: Cleveland open cup

Evaporation rate : No data is available on the product itself.



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Flammability (solid, gas) : No data is available on the product itself.

Burning rate : No data is available on the product itself.

Upper explosion limit / Upper flammability limit : No data is available on the product itself.

Lower explosion limit / Lower flammability limit : No data is available on the product itself.

Vapour pressure : < 0.002 hPa (20 °C)

Relative vapour density : No data is available on the product itself.

Relative density : No data is available on the product itself.

Density : 1.17 g/cm<sup>3</sup> (25 °C)

Solubility(ies)  
Water solubility : practically insoluble (20 °C)

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-octanol/water : No data is available on the product itself.

Auto-ignition temperature : No data is available on the product itself.

Decomposition temperature : > 200 °C

Viscosity  
Viscosity, dynamic : 25,000 - 45,000 mPa.s (25 °C)

Explosive properties : No data is available on the product itself.

Oxidizing properties : No data is available on the product itself.

**9.2 Other information**

No data available

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**SECTION 10: Stability and reactivity**

**10.1 Reactivity**

No dangerous reaction known under conditions of normal use.

**10.2 Chemical stability**

Stable under normal conditions.

**10.3 Possibility of hazardous reactions**

Hazardous reactions : No hazards to be specially mentioned.

**10.4 Conditions to avoid**

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Conditions to avoid : None known.

### 10.5 Incompatible materials

Materials to avoid : Strong acids and strong bases  
Strong oxidizing agents

### 10.6 Hazardous decomposition products

Hazardous decomposition products : carbon dioxide  
carbon monoxide  
Halogenated compounds

## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : > 2,000 mg/kg  
Method: Calculation method

Acute inhalation toxicity - Product : Acute toxicity estimate : > 5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: Calculation method

Acute dermal toxicity - Product : Acute toxicity estimate : > 2,000 mg/kg  
Method: Calculation method

Acute toxicity (other routes of administration) : No data available

#### Skin corrosion/irritation

##### Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rabbit

Exposure time: 4 h

Assessment: Irritating to skin.

Method: OECD Test Guideline 404

Result: Irritating to skin.

1,4-Bis(2,3-epoxypropoxy)butane:

Species: Rabbit

Method: OECD Test Guideline 404

Result: Skin irritation

GLP: yes

#### Serious eye damage/eye irritation

##### Product:

Assessment: Irritating to eyes.

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### Respiratory or skin sensitisation

#### Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Test Type: Local lymph node assay (LLNA)

Exposure routes: Skin

Species: Mouse

Method: OECD Test Guideline 429

Result: The product is a skin sensitiser, sub-category 1B.

1,4-Bis(2,3-epoxypropoxy)butane:

Exposure routes: Skin

Species: Guinea pig

Method: OECD Test Guideline 406

Result: May cause sensitisation by skin contact.

GLP: yes

#### Components:

1,4-Bis(2,3-epoxypropoxy)butane:

Assessment: Harmful if inhaled.

### Germ cell mutagenicity

#### Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test

Test system: mouse lymphoma cells

Metabolic activation: without metabolic activation

Result: positive

: Test Type: reverse mutation assay

Test system: Salmonella typhimurium

Metabolic activation: with and without metabolic activation

Method: Mutagenicity (Salmonella typhimurium - reverse mutation assay)

Result: negative

1,4-Bis(2,3-epoxypropoxy)butane:

Genotoxicity in vitro : Test Type: reverse mutation assay

Concentration: 10 - 5000 ug/plate

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: positive

GLP: yes

Remarks: Not classified due to data which are conclusive although insufficient for classification.

: Test Type: Chromosome aberration test in vitro

Test system: Chinese hamster lung cells

Concentration: 1 - 100 µg/L

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Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 473  
Result: positive  
GLP: yes  
Remarks: Not classified due to data which are conclusive although insufficient for classification.

: Test Type: In vitro mammalian cell gene mutation test  
Test system: Chinese hamster lung cells  
Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 476  
Result: positive  
GLP: no  
Remarks: Not classified due to data which are conclusive although insufficient for classification.

### Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vivo : Test Type: in vivo assay  
Test species: Mouse (male)  
Cell type: Germ  
Application Route: Oral  
Dose: 3333, 10000 mg/kg  
Result: negative

Test Type: gene mutation test  
Test species: Rat (male)  
Cell type: Somatic  
Application Route: Oral  
Dose: 50,250,500,1000 mg/kg bw/day  
Method: OECD Test Guideline 488  
Result: negative

1,4-Bis(2,3-epoxypropoxy)butane:

Genotoxicity in vivo : Test Type: In vivo micronucleus test  
Test species: Mouse (male)  
Cell type: Somatic  
Application Route: Oral  
Exposure time: 4 d  
Dose: 187.5 - 750 mg/kg  
Method: OECD Test Guideline 474  
Result: negative  
GLP: yes

Test Type: unscheduled DNA synthesis assay  
Test species: Rat  
Cell type: Liver cells  
Application Route: Oral  
Method: OECD Test Guideline 486

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Result: negative

### Components:

1,4-Bis(2,3-epoxypropoxy)butane:

Germ cell mutagenicity- Assessment : Weight of evidence does not support classification as a germ cell mutagen., Animal testing did not show any mutagenic effects.

### **Carcinogenicity**

#### Components:

2,2'-(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male  
Application Route: Oral  
Exposure time: 24 month(s)  
Dose: 0, 2, 15, or 100 mg/kg bw/day  
Frequency of Treatment: 7 days/week  
No observed adverse effect level: 15 mg/kg bw/day  
Method: OECD Test Guideline 453  
Result: negative  
Target Organs: Digestive organs

Species: Mouse, male  
Application Route: Dermal  
Exposure time: 24 month(s)  
Dose: 0, 0.1, 10, 100 mg/kg bw/day  
Frequency of Treatment: 3 days/week  
No-observed-effect level: 0.1 mg/kg body weight  
Method: OECD Test Guideline 453  
Result: negative  
Target Organs: Digestive organs

Species: Rat, female  
Application Route: Dermal  
Exposure time: 24 month(s)  
Dose: 0.1, 100, 1000 mg/kg bw/day  
Frequency of Treatment: 5 days/week  
No-observed-effect level: 100 mg/kg body weight  
Method: OECD Test Guideline 453  
Result: negative

Species: Rat, female  
Application Route: Oral  
Exposure time: 24 month(s)  
Dose: 0, 2, 15, or 100 mg/kg bw/day  
Frequency of Treatment: 7 days/week  
No observed adverse effect level: 100 mg/kg bw/day  
Method: OECD Test Guideline 453  
Result: negative  
Target Organs: Digestive organs

Species: Rat, females

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Application Route: Oral  
Exposure time: 24 month(s)  
Dose: 0, 2, 15, or 100 mg/kg bw/day  
Frequency of Treatment: 7 days/week  
No-observed-effect level: 2 mg/kg bw/day  
Method: OECD Test Guideline 453  
Result: negative  
Target Organs: Digestive organs

Carcinogenicity - Assessment : No data available

### Reproductive toxicity

#### Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:  
Effects on fertility : Test Type: Two-generation study  
Species: Rat, male and female  
Application Route: Oral  
Dose: 0, 50, 180, 540 or 750 milligram per kilogram  
Duration of Single Treatment: 238 d  
Frequency of Treatment: 1 daily  
General Toxicity - Parent: No-observed-effect level: 540 mg/kg body weight  
General Toxicity F1: No-observed-effect level: 750 mg/kg body weight  
Symptoms: No adverse effects  
Method: OECD Test Guideline 416  
Result: No effects on fertility and early embryonic development were detected.

#### Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:  
Effects on foetal development : Species: Rabbit, female  
Application Route: Dermal  
Dose: 0, 30, 100 or 300 milligram per kilogram  
Duration of Single Treatment: 28 d  
Frequency of Treatment: 1 daily  
General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight  
Developmental Toxicity: No observed adverse effect level: 300 mg/kg body weight  
Method: Other guidelines  
Result: No teratogenic effects

Test Type: Pre-natal  
Species: Rabbit, female  
Application Route: Oral  
Dose: 0, 20, 60 or 180 milligram per kilogram  
Duration of Single Treatment: 13 d  
Frequency of Treatment: 1 daily  
General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight  
Developmental Toxicity: No observed adverse effect level:

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180 mg/kg body weight  
Method: OECD Test Guideline 414  
Result: No teratogenic effects

Test Type: Pre-natal  
Species: Rat, female  
Application Route: Oral  
Dose: 0, 60, 180 and 540 milligram per kilogram  
Duration of Single Treatment: 10 d  
Frequency of Treatment: 1 daily  
General Toxicity Maternal: No observed adverse effect level:  
180 mg/kg body weight  
Developmental Toxicity: No observed adverse effect level: >  
540 mg/kg body weight  
Method: OECD Test Guideline 414  
Result: No teratogenic effects

1,4-Bis(2,3-epoxypropoxy)butane:

Test Type: Pre-natal  
Species: Rat, female  
Application Route: Oral  
Dose: 0/30/100/300 mg/kg bw/day  
Duration of Single Treatment: 17 d  
General Toxicity Maternal: No observed adverse effect level:  
300 mg/kg body weight  
Developmental Toxicity: No observed adverse effect level:  
300 mg/kg body weight  
Method: OECD Test Guideline 414  
GLP: yes  
Remarks: Information given is based on data obtained from  
similar substances.

Reproductive toxicity - Assessment : No data available

### STOT - single exposure

No data available

### STOT - repeated exposure

No data available

### Repeated dose toxicity

#### Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male and female

NOAEL: 50 mg/kg

Application Route: oral (gavage)

Exposure time: 14 Weeks Number of exposures: 7 d

Dose: 0, 50, 250, 1000 mg/kg/day

Method: OECD Test Guideline 408

Species: Rat, male and female

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NOAEL:  $\geq$  10 mg/kg  
Application Route: Skin contact  
Exposure time: 13 Weeks Number of exposures: 5 d  
Dose: 0, 10, 100, 1000 mg/kg/day  
Method: OECD Test Guideline 411

Species: Mouse, male  
NOAEL: 100 mg/kg  
Application Route: Skin contact  
Exposure time: 13 Weeks Number of exposures: 3 d  
Dose: 0, 1, 10, 100 mg/kg/day  
Method: OECD Test Guideline 411

1,4-Bis(2,3-epoxypropoxy)butane:  
Species: Rat, male and female  
NOAEL: 200 mg/kg  
Application Route: Oral  
Exposure time: 28 d Number of exposures: daily  
Dose: 25, 100, 200, 400 mg/kg  
Method: Subacute toxicity

Species: Rat, male and female  
NOAEL: 263 mg/kg  
Application Route: Oral  
Exposure time: 90 h Number of exposures: daily  
Dose: 0,30,100,300 mg/kg bw/day  
Method: OECD Test Guideline 408  
GLP: yes

Remarks: Information given is based on data obtained from similar substances.

### **Components:**

1,4-Bis(2,3-epoxypropoxy)butane:  
Repeated dose toxicity - : Harmful if inhaled.  
Assessment

### **Aspiration toxicity**

No data available

## 11.2 Information on other hazards

### **Endocrine disrupting properties**

#### **Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

### **Experience with human exposure**

General Information: No data available



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Inhalation:                      No data available

Skin contact:                      No data available

Eye contact:                      No data available

Ingestion:                      No data available

### Toxicology, Metabolism, Distribution

No data available

### Neurological effects

No data available

### Further information

Ingestion:                      No data available

---

## SECTION 12: Ecological information

### 12.1 Toxicity

#### Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to fish                      : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l  
Exposure time: 96 h  
Method: OECD Test Guideline 203

Toxicity to daphnia and other      : EC50 (Daphnia magna (Water flea)): 1.8 mg/l  
aquatic invertebrates              Exposure time: 48 h  
Test Type: static test  
Test substance: Fresh water  
Method: OECD Test Guideline 202

Toxicity to algae/aquatic            : EC50 : 11 mg/l  
plants                                    Exposure time: 72 h  
Test Type: static test  
Test substance: Fresh water  
Method: EPA-660/3-75-009

NOEC : 4.2 mg/l  
Exposure time: 72 h  
Test Type: static test  
Test substance: Fresh water

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Method: EPA-660/3-75-009

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l  
Exposure time: 3 h  
Test Type: static test  
Test substance: Fresh water

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 0.3 mg/l  
Exposure time: 21 d  
Species: Daphnia magna (Water flea)  
Test Type: semi-static test  
Test substance: Fresh water  
Method: OECD Test Guideline 211

Ecotoxicology Assessment  
Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

1,4-Bis(2,3-epoxypropoxy)butane:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 24 mg/l  
End point: mortality  
Exposure time: 96 h  
Test Type: static test  
Analytical monitoring: no  
Test substance: Fresh water  
Method: OECD Test Guideline 203  
GLP: no

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 75 mg/l  
End point: Immobilization  
Exposure time: 24 h  
Test Type: static test  
Analytical monitoring: no  
Test substance: Fresh water  
Method: OECD Test Guideline 202  
GLP: no

Toxicity to algae/aquatic plants : EL50 (Pseudokirchneriella subcapitata (green algae)): > 160 mg/l  
Exposure time: 72 h  
Test Type: static test  
Analytical monitoring: yes  
Test substance: Fresh water  
Method: OECD Test Guideline 201  
GLP: yes

NOELR (Pseudokirchneriella subcapitata (green algae)): 40 mg/l  
Exposure time: 72 h  
Test Type: static test  
Analytical monitoring: yes  
Test substance: Fresh water  
Method: OECD Test Guideline 201  
GLP: yes

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l

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Exposure time: 3 h  
Test Type: static test  
Analytical monitoring: no  
Test substance: Fresh water  
Method: OECD Test Guideline 209  
GLP: no

### 12.2 Persistence and degradability

#### Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Biodegradability : Test Type: aerobic  
Inoculum: activated sludge, non-adapted  
Concentration: 20 mg/l  
Result: Not readily biodegradable.  
Biodegradation: 5 %  
Exposure time: 28 d  
Method: OECD Test Guideline 301F

Stability in water : Degradation half life (DT50): 4.83 d (25 °C)  
pH: 4  
Method: OECD Test Guideline 111  
Remarks: Fresh water

Degradation half life (DT50): 7.1 d (25 °C)  
pH: 9  
Method: OECD Test Guideline 111  
Remarks: Fresh water

Degradation half life (DT50): 3.58 d (25 °C)  
pH: 7  
Method: OECD Test Guideline 111  
Remarks: Fresh water

1,4-Bis(2,3-epoxypropoxy)butane:

Biodegradability : Test Type: aerobic  
Inoculum: activated sludge  
Concentration: 20 mg/l  
Result: Not readily biodegradable.  
Biodegradation: 43 %  
Exposure time: 28 d  
Method: OECD Test Guideline 301F  
GLP: yes

Test Type: aerobic  
Inoculum: Sewage (STP effluent)  
Concentration: 20 mg/l  
Result: Not readily biodegradable.  
Biodegradation: 38 %  
Related to: Dissolved organic carbon (DOC)  
Exposure time: 28 d  
Method: OECD Test Guideline 301E  
GLP: no

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**12.3 Bioaccumulative potential**

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:  
Bioaccumulation : Bioconcentration factor (BCF): 31  
Remarks: Does not bioaccumulate.

Partition coefficient: n-octanol/water : log Pow: 3.242 (25 °C)  
pH: 7.1  
Method: OECD Test Guideline 117

1,4-Bis(2,3-epoxypropoxy)butane:  
Partition coefficient: n-octanol/water : log Pow: -0.269 (25 °C)  
pH: 6.7  
Method: OECD Test Guideline 117  
GLP: yes

**12.4 Mobility in soil**

**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:  
Distribution among environmental compartments : Koc: 445

1,4-Bis(2,3-epoxypropoxy)butane:  
Distribution among environmental compartments : Koc: 12.59  
Method: OECD Test Guideline 121

**12.5 Results of PBT and vPvB assessment**

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

**12.6 Endocrine disrupting properties**

**Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

**12.7 Other adverse effects**

**Product:**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Toxic to aquatic life with long lasting effects.

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**SECTION 13: Disposal considerations**

**13.1 Waste treatment methods**

- Product : The product should not be allowed to enter drains, water courses or the soil.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.  
Dispose of as hazardous waste in compliance with local and national regulations.  
Dispose of contents/ container to an approved waste disposal plant.
- Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.

**SECTION 14: Transport information**

**IATA**

- 14.1 UN number or ID number** : UN 3082
- 14.2 UN proper shipping name** : Environmentally hazardous substance, liquid, n.o.s.  
(BISPHENOL A EPOXY RESIN)
- 14.3 Transport hazard class(es)** : 9
- 14.4 Packing group** : III
- Labels : Miscellaneous
- Packing instruction (cargo aircraft) : 964
- Packing instruction (passenger aircraft) : 964
- IATA (Passenger)**
- Environmentally hazardous : yes
- IATA (Cargo)**
- Environmentally hazardous : yes

**IMDG**

- 14.1 UN number or ID number** : UN 3082
- 14.2 UN proper shipping name** : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.  
(BISPHENOL A EPOXY RESIN)
- 14.3 Transport hazard class(es)** : 9
- 14.4 Packing group** : III
- Labels : 9
- EmS Code : F-A, S-F
- 14.5 Environmental hazards**

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Marine pollutant : yes

### ADR

14.1 UN number or ID number : UN 3082

14.2 UN proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN)

14.3 Transport hazard class(es) : 9

14.4 Packing group : III

Labels : 9

### 14.5 Environmental hazards

Environmentally hazardous : yes

### RID

14.1 UN number or ID number : UN 3082

14.2 UN proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN)

14.3 Transport hazard class(es) : 9

14.4 Packing group : III

Labels : 9

### 14.5 Environmental hazards

Environmentally hazardous : yes

### 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

E2 ENVIRONMENTAL HAZARDS

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

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**The components of this product are reported in the following inventories:**

DSL : All components of this product are on the Canadian DSL

AIIC : On the inventory, or in compliance with the inventory

ENCS : On the inventory, or in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

NZIoC : On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TCSI : On the inventory, or in compliance with the inventory

TSCA : All substances listed as active on the TSCA inventory

**Inventories**

AICS (Australia), AIIC (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOIC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

**15.2 Chemical safety assessment**

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

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**SECTION 16: Other information**

**Full text of H-Statements**

H302 : Harmful if swallowed.  
H312 : Harmful in contact with skin.  
H315 : Causes skin irritation.  
H317 : May cause an allergic skin reaction.  
H318 : Causes serious eye damage.  
H319 : Causes serious eye irritation.  
H332 : Harmful if inhaled.  
H411 : Toxic to aquatic life with long lasting effects.  
H412 : Harmful to aquatic life with long lasting effects.

**Full text of other abbreviations**

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Acute Tox.	: Acute toxicity
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Eye Dam.	: Serious eye damage
Eye Irrit.	: Eye irritation
Skin Irrit.	: Skin irritation
Skin Sens.	: Skin sensitisation

### Further information

#### Classification of the mixture:

Skin Irrit. 2	H315
Eye Irrit. 2	H319
Skin Sens. 1	H317
Aquatic Chronic 2	H411

#### Classification procedure:

Calculation method
Based on product data or assessment
Calculation method
Calculation method

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THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : ARALDITE® 2012 HARDENER

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Adhesives

#### 1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA  
Address : Everslaan 45  
3078 Everberg  
Belgium  
Telephone : +41 61 299 20 41  
Telefax : +41 61 299 20 40  
E-mail address of person responsible for the SDS : Global\_Product\_EHS\_AdMat@huntsman.com

#### 1.4 Emergency telephone number

Emergency telephone number : EUROPE: +32 35 75 1234  
France ORFILA: +33(0)145425959  
ASIA: +65 6336-6011  
China: +86 20 39377888  
+86 532 83889090  
India: + 91 22 42 87 5333  
Australia: 1800 786 152  
New Zealand: 0800 767 437  
USA: +1/800/424.9300

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

##### Classification (REGULATION (EC) No 1272/2008)

Eye irritation, Category 2      H319: Causes serious eye irritation.

Skin sensitisation, Category 1      H317: May cause an allergic skin reaction.

Long-term (chronic) aquatic hazard, Category 3      H412: Harmful to aquatic life with long lasting effects.

#### 2.2 Label elements

##### Labelling (REGULATION (EC) No 1272/2008)

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Hazard pictograms	:		
Signal word	:	Warning	
Hazard statements	:	H317 H319 H412	May cause an allergic skin reaction. Causes serious eye irritation. Harmful to aquatic life with long lasting effects.
Precautionary statements	:	<b>Prevention:</b> P261 P273 P280  <b>Response:</b> P333 + P313  P337 + P313  P362 + P364	Avoid breathing mist or vapours. Avoid release to the environment. Wear protective gloves/ eye protection/ face protection.  If skin irritation or rash occurs: Get medical advice/ attention. If eye irritation persists: Get medical advice/ attention. Take off contaminated clothing and wash it before reuse.

Hazardous components which must be listed on the label:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

#### Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
2,2'-[1,2-Ethanediy]bis(oxy)]bis(ethanethi	14970-87-7 239-044-2	Acute Tox. 4; H302 Acute Tox. 4; H332	>= 2.5 - < 10

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ol)	01-2120768482-47	Aquatic Chronic 2; H411	
N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine	10563-29-8 234-148-4 01-2119970376-29	Acute Tox. 4; H302 Skin Corr. 1A; H314 Eye Dam. 1; H318 Skin Sens. 1B; H317	$\geq 1 - < 3$
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2 202-013-9 603-069-00-0 01-2119560597-27	Acute Tox. 4; H302 Skin Corr. 1C; H314 Eye Dam. 1; H318	$\geq 1 - < 3$
N,N,4-trimethylpiperazine-1-ethylamine	104-19-8 203-183-7 01-2120785093-51	Acute Tox. 3; H301 Acute Tox. 4; H312 Skin Corr. 1A; H314 Eye Dam. 1; H318 Aquatic Chronic 3; H412	$\geq 1 - < 2.5$
n-butyl acetate	123-86-4 204-658-1 607-025-00-1	Flam. Liq. 3; H226 STOT SE 3; H336 (Central nervous system) EUH066	$\geq 1 - < 10$

For explanation of abbreviations see section 16.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- General advice : Move out of dangerous area.  
Show this safety data sheet to the doctor in attendance.  
Treat symptomatically.  
Get medical attention if symptoms occur.
- Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing  
If potential for exposure exists refer to Section 8 for specific personal protective equipment.  
Avoid inhalation, ingestion and contact with skin and eyes.  
No action shall be taken involving any personal risk or without suitable training.  
It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
- If inhaled : If inhaled, remove to fresh air.  
Get medical attention if symptoms occur.
- In case of skin contact : If on skin, rinse well with water.
- In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.

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Never give anything by mouth to an unconscious person.  
If symptoms persist, call a physician.

### 4.2 Most important symptoms and effects, both acute and delayed

None known.

### 4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

Suitable extinguishing media : Water spray  
Alcohol-resistant foam  
Carbon dioxide (CO<sub>2</sub>)  
Dry chemical

Unsuitable extinguishing media : Exercise caution when using a high volume water jet as it may scatter and spread fire

### 5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

### 5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Refer to protective measures listed in sections 7 and 8.

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### 6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.  
Prevent further leakage or spillage if safe to do so.  
If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.  
Do not breathe vapours/dust.  
Avoid exposure - obtain special instructions before use.  
Avoid contact with skin and eyes.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in properly labelled containers.

Advice on common storage : For incompatible materials please refer to Section 10 of this SDS.

Recommended storage temperature : 2 - 40 °C

Further information on storage stability : Stable under normal conditions.

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### 7.3 Specific end use(s)

Specific use(s) : No data available

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
n-butyl acetate	123-86-4	TWA	150 ppm 724 mg/m <sup>3</sup>	GB EH40
		STEL	200 ppm 966 mg/m <sup>3</sup>	GB EH40
		STEL	150 ppm 723 mg/m <sup>3</sup>	2019/1831/E U
Further information	Indicative			
		TWA	50 ppm 241 mg/m <sup>3</sup>	2019/1831/E U
Further information	Indicative			

#### Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine	Workers	Inhalation	Long-term systemic effects	3.7 mg/m <sup>3</sup>
	Workers	Inhalation	Acute systemic effects	7.5 mg/m <sup>3</sup>
	Workers	Inhalation	Long-term local effects	3.7 mg/m <sup>3</sup>
	Workers	Inhalation	Acute local effects	7.5 mg/m <sup>3</sup>
	Workers	Dermal	Long-term systemic effects	0.67 mg/kg
N,N,4-trimethylpiperazine-1-ethylamine	Consumers	Inhalation	Long-term systemic effects	0.65 mg/m <sup>3</sup>
	Consumers	Inhalation	Long-term local effects	0.65 mg/m <sup>3</sup>
	Consumers	Oral	Long-term systemic effects	0.2 mg/kg
N,N,4-trimethylpiperazine-1-ethylamine	Workers	Inhalation	Long-term systemic effects	0.59 mg/m <sup>3</sup>
	Workers	Dermal	Long-term systemic effects	0.167 mg/kg

#### Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
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2,4,6-tris(dimethylaminomethyl)phenol	Fresh water	0.084 mg/l
	Marine water	0.008 mg/l
Remarks:	Assessment Factors	
	Sewage treatment plant	0.2 mg/l
	Assessment Factors	
	Freshwater - intermittent	0.84 mg/l
	Fresh water	0.084 mg/l
	Marine water	0.008 mg/l
	Assessment Factors	
	Sewage treatment plant	0.2 mg/l
	Assessment Factors	
	Freshwater - intermittent	0.84 mg/l
N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine	Marine water	0.92 µg/l
	Freshwater - intermittent	92 µg/l
	Sewage treatment plant	18.1 mg/l
	Fresh water sediment	0.0336 mg/kg dry weight (d.w.)
	Marine sediment	0.0034 mg/kg dry weight (d.w.)
	Soil	0.0013 mg/kg dry weight (d.w.)
N,N,4-trimethylpiperazine-1-ethylamine	Fresh water	0.029 mg/l
	Marine water	0.0029 mg/l
	Fresh water sediment	0.118 mg/kg dry weight (d.w.)
	Marine sediment	0.012 mg/kg dry weight (d.w.)
	Sewage treatment plant	100 mg/l
	Soil	0.0066 mg/kg dry weight (d.w.)

### 8.2 Exposure controls

#### Personal protective equipment

Eye protection : Eye wash bottle with pure water  
Tightly fitting safety goggles  
Wear face-shield and protective suit for abnormal processing problems.

Hand protection

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Material : butyl-rubber

Material : Ethyl Vinyl Alcohol Laminate (EVAL)  
Break through time : > 8 h

Material : Nitrile rubber

Material : Neoprene gloves  
Break through time : 10 - 480 min

Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Impervious clothing  
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. Equipment should conform to EN 14387

Filter type : Organic vapour type (A)

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Physical state : liquid

Colour : light yellow

Odour : unpleasant

Odour Threshold : No data is available on the product itself.

pH : No data is available on the product itself.

Melting point/freezing point : No data is available on the product itself.

Boiling point : > 200 °C

Flash point : > 100 °C  
Method: Pensky-Martens closed cup, closed cup  
102 °C  
Method: Cleveland open cup

Evaporation rate : No data is available on the product itself.

Flammability (solid, gas) : No data is available on the product itself.



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Burning rate : No data is available on the product itself.

Upper explosion limit / Upper flammability limit : No data is available on the product itself.

Lower explosion limit / Lower flammability limit : No data is available on the product itself.

Vapour pressure : < 0.01 hPa (20 °C)

Relative vapour density : No data is available on the product itself.

Relative density : No data is available on the product itself.

Density : 1.165 g/cm<sup>3</sup> (25 °C)

Solubility(ies)  
Water solubility : practically insoluble (20 °C)

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-octanol/water : No data is available on the product itself.

Auto-ignition temperature : No data is available on the product itself.

Decomposition temperature : > 200 °C

Viscosity  
Viscosity, dynamic : 20,000 - 40,000 mPa.s (25 °C)

Explosive properties : No data is available on the product itself.

Oxidizing properties : No data is available on the product itself.

**9.2 Other information**

No data available

---

**SECTION 10: Stability and reactivity**

**10.1 Reactivity**

No dangerous reaction known under conditions of normal use.

**10.2 Chemical stability**

Stable under normal conditions.

**10.3 Possibility of hazardous reactions**

Hazardous reactions : No hazards to be specially mentioned.

**10.4 Conditions to avoid**

Conditions to avoid : None known.

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### 10.5 Incompatible materials

Materials to avoid : None known.

### 10.6 Hazardous decomposition products

Carbon oxides  
Burning produces noxious and toxic fumes.

## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Acute oral toxicity - Product : LD50 (Rat, male and female): 2,631 mg/kg  
Method: OECD Test Guideline 401

Acute inhalation toxicity - Product : Acute toxicity estimate : > 20 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour  
Method: Calculation method

Acute dermal toxicity - Product : LD50 (Rat, male and female): > 4,000 mg/kg  
Method: OECD Test Guideline 402

Acute toxicity (other routes of administration) : No data available

#### Skin corrosion/irritation

##### Product:

Species: Rabbit  
Result: No skin irritation  
Remarks: Moderate skin irritation

#### Serious eye damage/eye irritation

##### Product:

Species: Rabbit  
Result: Mild eye irritation  
Remarks: Mild eye irritation

#### Respiratory or skin sensitisation

##### Components:

2,2'-[1,2-Ethanediy]bis(oxy)]bis(ethanethiol):  
Test Type: Maximisation Test  
Exposure routes: Skin  
Species: Guinea pig  
Method: OECD Test Guideline 406  
Result: Does not cause skin sensitisation.

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:



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Exposure time: 20 month(s)  
Dose: 1.25/56.3 mg/animal  
Frequency of Treatment: 3 daily  
No observed adverse effect level:  $\geq$  56.3 mg/kg body weight  
Result: negative  
Remarks: Information given is based on data obtained from similar substances.

Carcinogenicity - Assessment : No data available

### Reproductive toxicity

#### Components:

2,2'-[1,2-Ethanediy]bis(oxy)]bis(ethanethiol):

Effects on fertility : Species: Rat, male and female  
Dose: 50, 100, 150 mg/kg  
General Toxicity - Parent: No observed adverse effect level:  
50 mg/kg body weight  
General Toxicity F1: No observed adverse effect level: 50  
mg/kg body weight  
Method: OECD Test Guideline 421

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Test Type: OECD Test Guideline 422  
Species: Rat, male and female  
Application Route: Oral  
Dose: 5, 15 and 50 mg/kg bw/d  
General Toxicity - Parent: No observed adverse effect level:  
15 mg/kg body weight  
General Toxicity F1: No observed adverse effect level: 15  
mg/kg body weight  
Method: OECD Test Guideline 422  
Result: Animal testing did not show any effects on fertility.  
GLP: yes

2,4,6-tris(dimethylaminomethyl)phenol:

Species: Rat, male and female  
Application Route: Oral  
Method: OECD Test Guideline 422  
Remarks: No significant adverse effects were reported

N,N,4-trimethylpiperazine-1-ethylamine:

Test Type: OECD Test Guideline 422  
Species: Rat, male and female  
Dose: 0, 10, 25, 50 mg/kg  
Frequency of Treatment: 7 days/week  
General Toxicity - Parent: No observed adverse effect level:  
50 mg/kg body weight  
General Toxicity F1: No observed adverse effect level: 50  
mg/kg body weight  
Fertility: No observed adverse effect level: 50 mg/kg body  
weight  
Method: OECD Test Guideline 422  
Result: negative

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n-butyl acetate:

Species: Rat, male and female  
Fertility: No observed adverse effect concentration  
(Mating/Fertility): 2,000 ppm  
Method: OECD Test Guideline 416

### Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Effects on foetal development : Species: Rat, male and female  
Application Route: Oral  
Dose: 5, 15 and 50 mg/kg bw/d  
General Toxicity Maternal: No observed adverse effect level:  
15 mg/kg body weight  
Method: OECD Test Guideline 422  
Result: Not classified  
GLP: yes

n-butyl acetate:

Species: Rat, male and female  
Strain: Sprague-Dawley  
Application Route: Inhalation  
Developmental Toxicity: No observed adverse effect  
concentration Parent: 1,500 ppm  
Method: OECD Test Guideline 414  
Result: No effects on fertility and early embryonic  
development were detected.

### Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility,  
or on development, based on animal experiments.

### **STOT - single exposure**

#### Components:

n-butyl acetate:  
Exposure routes: Inhalation  
Target Organs: Narcotic effects  
Assessment: May cause drowsiness or dizziness.

### **STOT - repeated exposure**

No data available

### **Repeated dose toxicity**

#### Components:

2,2'-[1,2-Ethanediy]bis(oxy)]bis(ethanethiol):  
Species: Rat, male and female  
NOAEL: 60 mg/kg  
Application Route: Oral  
Dose: 20, 60, 180 mg/kg

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Method: OECD Test Guideline 407

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Species: Rat, male and female

NOEC: 550

Application Route: Inhalation

Test atmosphere: vapour

Exposure time: 3 w 6 h Number of exposures: 5 d/w

Dose: 550 mg/m<sup>3</sup>

Method: Subchronic toxicity

Remarks: Based on data from similar materials

Species: Mouse, male

NOAEL: >= 56.3

Application Route: Skin contact

Number of exposures: 3 d

Method: Chronic toxicity

Remarks: Based on data from similar materials

Species: Rat, male and female

NOAEL: 1000

Application Route: Oral

Exposure time: 90 d Method: OECD Test Guideline 408

Remarks: Based on data from similar materials

2,4,6-tris(dimethylaminomethyl)phenol:

Species: Rat, male and female

NOEL: 15 mg/kg

Application Route: Ingestion

Exposure time: 1,032 h Number of exposures: 7 d

Method: Subacute toxicity

N,N,4-trimethylpiperazine-1-ethylamine:

Species: Rat, male and female

NOAEL: 50 mg/kg

Application Route: Oral

Exposure time: 6 - 10 weeks Number of exposures: 7 days/week

Dose: 0, 10, 25, 50mg/kg bw/day

Method: OECD Test Guideline 422

GLP: yes

n-butyl acetate:

Species: Rat, male and female

NOAEL: 2.4 mg/l

Application Route: Inhalation

Test atmosphere: vapour

Repeated dose toxicity - Assessment : No data available

### Aspiration toxicity

No data available

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### 11.2 Information on other hazards

#### Endocrine disrupting properties

**Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

#### Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

#### Toxicology, Metabolism, Distribution

No data available

#### Neurological effects

No data available

#### Further information

Ingestion: No data available

---

## SECTION 12: Ecological information

### 12.1 Toxicity

**Product:**

Ecotoxicology Assessment  
Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

**Components:**

2,2'-[1,2-Ethanedylbis(oxy)]bis(ethanethiol):

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- Toxicity to fish : LC50 (Danio rerio (zebra fish)): 5.7 mg/l  
Exposure time: 96 h  
Test Type: semi-static test  
Method: OECD Test Guideline 203
- Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 0.76 mg/l  
Exposure time: 48 h  
Test Type: static test  
Method: OECD Test Guideline 202
- Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (green algae)): 3.11 mg/l  
Exposure time: 96 h  
Test Type: static test  
Method: OECD Test Guideline 201  
GLP: yes
- Ecotoxicology Assessment  
Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.
- N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:  
Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 100 mg/l  
Exposure time: 96 h  
Test Type: static test  
Analytical monitoring: yes  
Test substance: Fresh water  
Method: OECD Test Guideline 203  
GLP: yes
- Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 9.2 mg/l  
Exposure time: 48 h  
Test Type: static test  
Analytical monitoring: no  
Test substance: Fresh water  
Method: OECD Test Guideline 202  
GLP: yes
- Toxicity to algae/aquatic plants : ErC50 (Selenastrum capricornutum (green algae)): 21 mg/l  
Exposure time: 72 h  
Test Type: static test  
Analytical monitoring: yes  
Test substance: Fresh water  
Method: OECD Test Guideline 201  
GLP: yes
- NOEC (Selenastrum capricornutum (green algae)): 5.7 mg/l  
Exposure time: 72 h  
Test Type: static test  
Analytical monitoring: yes  
Test substance: Fresh water  
Method: OECD Test Guideline 201  
GLP: yes
- Toxicity to microorganisms : EC50 (Pseudomonas putida): 181 mg/l  
Exposure time: 16 h



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Test Type: static test  
Analytical monitoring: no  
Test substance: Fresh water  
Method: DIN 38 412 Part 8  
GLP: no

### 2,4,6-tris(dimethylaminomethyl)phenol:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): 175 mg/l  
Exposure time: 96 h  
Test Type: static test  
Test substance: Fresh water

Toxicity to daphnia and other aquatic invertebrates : LC50 (Palaeomonetes vulgaris (Grass shrimp)): 718 mg/l  
End point: mortality  
Exposure time: 96 h  
Test Type: static test  
Analytical monitoring: no  
Test substance: Marine water

Toxicity to algae/aquatic plants : ErC50 (Desmodesmus subspicatus (green algae)): 84 mg/l  
Exposure time: 72 h  
Test Type: static test  
Analytical monitoring: yes  
Test substance: Fresh water  
Method: OECD Test Guideline 201

NOEC (Desmodesmus subspicatus (green algae)): 6.25 mg/l  
Exposure time: 72 h  
Test Type: static test  
Analytical monitoring: yes  
Test substance: Fresh water  
Method: OECD Test Guideline 201

### N,N,4-trimethylpiperazine-1-ethylamine:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 29 mg/l  
Exposure time: 96 h  
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 66 mg/l  
Exposure time: 48 h  
Test Type: static test  
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (algae)): 29 mg/l  
Exposure time: 72 h  
Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (algae)): 3.2 mg/l  
Exposure time: 72 h  
Method: OECD Test Guideline 201

Toxicity to microorganisms : EC50 (activated sludge): > 1,000 mg/l  
Exposure time: 3 h  
Test Type: static test  
Test substance: Fresh water

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Method: OECD Test Guideline 209

GLP: yes

### Ecotoxicology Assessment

Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

### n-butyl acetate:

Toxicity to fish : EC50 (Menidia beryllina (Silverside)): 185 mg/l  
Exposure time: 96 h

LC50 (Pimephales promelas (fathead minnow)): 18 mg/l

Exposure time: 96 h

Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 : 205 mg/l  
Exposure time: 24 h

EC50 : 44 mg/l

Exposure time: 48 h

Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): 674.7 mg/l  
Exposure time: 72 h

Toxicity to microorganisms : IC0 : 1,200 mg/l  
Exposure time: 24 h

## 12.2 Persistence and degradability

### Components:

2,2'-[1,2-Ethanediybis(oxy)]bis(ethanethiol):

Biodegradability : Test Type: aerobic  
Inoculum: activated sludge  
Concentration: 38.2 mg/l  
Result: Not biodegradable  
Biodegradation: < 10 %  
Exposure time: 28 d  
Method: OECD Test Guideline 301A

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Biodegradability : Test Type: aerobic  
Result: Readily biodegradable.  
Biodegradation: 100 %  
Related to: Dissolved organic carbon (DOC)  
Exposure time: 28 d  
Method: OECD Test Guideline 301A  
GLP: yes

2,4,6-tris(dimethylaminomethyl)phenol:

Biodegradability : Test Type: aerobic  
Inoculum: activated sludge, non-adapted  
Concentration: 2 mg/l  
Result: Not biodegradable  
Biodegradation: 4 %

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Exposure time: 28 d  
Method: OECD Test Guideline 301D

N,N,4-trimethylpiperazine-1-ethylamine:

Biodegradability : Test Type: aerobic  
Inoculum: activated sludge  
Result: Not readily biodegradable.  
Biodegradation: 0 %  
Exposure time: 28 d  
Method: OECD Test Guideline 301B

n-butyl acetate:

Biodegradability : Result: Readily biodegradable.  
Biodegradation: 98 %  
Exposure time: 28 d

### 12.3 Bioaccumulative potential

#### Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Partition coefficient: n- : log Pow: -0.56 (25 °C)  
octanol/water pH: 11.6  
Method: OECD Test Guideline 107

2,4,6-tris(dimethylaminomethyl)phenol:

Partition coefficient: n- : Pow:  $\geq$  0.219 (21.5 °C)  
octanol/water log Pow: -0.66 (21.5 °C)  
Method: OPPTS 830.7550

N,N,4-trimethylpiperazine-1-ethylamine:

Partition coefficient: n- : log Pow: -0.591 (21 °C)  
octanol/water pH: 9.6

n-butyl acetate:

Bioaccumulation : Bioconcentration factor (BCF): 4 - 14

### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

#### Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

### 12.6 Endocrine disrupting properties

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

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levels of 0.1% or higher.

### 12.7 Other adverse effects

**Product:**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Harmful to aquatic life with long lasting effects.

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.  
Dispose of as hazardous waste in compliance with local and national regulations.  
Dispose of contents/ container to an approved waste disposal plant.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.

## SECTION 14: Transport information

**IATA**

Not regulated as dangerous goods

**IMDG**

Not regulated as dangerous goods

**ADR**

Not regulated as dangerous goods

**RID**

Not regulated as dangerous goods

### 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

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REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59) : This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.  
Not applicable

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

### The components of this product are reported in the following inventories:

DSL	: This product contains one or several components that are not on the Canadian DSL nor NDSL.
AIIC	: On the inventory, or in compliance with the inventory
NZIoC	: Not in compliance with the inventory
ENCS	: On the inventory, or in compliance with the inventory
KECI	: On the inventory, or in compliance with the inventory
PICCS	: Not in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: On the inventory, or in compliance with the inventory
TSCA	: On or in compliance with the active portion of the TSCA inventory

### Inventories

AICS (Australia), AIIC (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

## 15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

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## ARALDITE® 2012 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 23.01.2020
1.3	04.03.2021	400001009176	Date of first issue: 31.08.2015

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### SECTION 16: Other information

#### Full text of H-Statements

H226	: Flammable liquid and vapour.
H301	: Toxic if swallowed.
H302	: Harmful if swallowed.
H312	: Harmful in contact with skin.
H314	: Causes severe skin burns and eye damage.
H317	: May cause an allergic skin reaction.
H318	: Causes serious eye damage.
H332	: Harmful if inhaled.
H336	: May cause drowsiness or dizziness.
H411	: Toxic to aquatic life with long lasting effects.
H412	: Harmful to aquatic life with long lasting effects.
EUH066	: Repeated exposure may cause skin dryness or cracking.

#### Full text of other abbreviations

Acute Tox.	: Acute toxicity
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Eye Dam.	: Serious eye damage
Flam. Liq.	: Flammable liquids
Skin Corr.	: Skin corrosion
Skin Sens.	: Skin sensitisation
STOT SE	: Specific target organ toxicity - single exposure
2019/1831/EU	: Europe. Commission Directive 2019/1831/EU establishing a fifth list of indicative occupational exposure limit values
GB EH40	: UK. EH40 WEL - Workplace Exposure Limits
2019/1831/EU / TWA	: Limit Value - eight hours
2019/1831/EU / STEL	: Short term exposure limit
GB EH40 / TWA	: Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL	: Short-term exposure limit (15-minute reference period)

#### Further information

##### Classification of the mixture:

Eye Irrit. 2	H319
Skin Sens. 1	H317
Aquatic Chronic 3	H412

##### Classification procedure:

Based on product data or assessment
Calculation method
Based on product data or assessment

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IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

# SAFETY DATA SHEET

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THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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