

# MAXIMIZE YOUR PRODUCTION FLEXIBILITY

**ARALDITE® 2011  
adhesive provides you  
with a well-proven,  
versatile bonding  
solution.**

For over 70 years, ARALDITE® 2011 adhesive has provided reliable bonding in both large and small applications. With its long pot life, self-levelling properties and resistance to dynamic loads, ARALDITE® 2011 adhesive can be used in a wide variety of jobs, helping you reduce your inventory complexity and costs.

The unique combination of low viscosity and a long open time helps eliminate air entrapment, making this adhesive ideal for jobs ranging from the encapsulation of electronic components to jewelry assembly. High strength and toughness make ARALDITE® 2011 adhesive a reliable choice in airplane galley assembly, bonding wood in marine applications, and bonding motor magnets.

## PRODUCT BENEFITS

- Bonds multiple metals and plastics
- Long pot life
- Self-levelling



**MADE POSSIBLE**

**REDUCE INVENTORY WITH A RELIABLE AND VERSATILE ADHESIVE.**



ARALDITE® 2011 adhesive is a multi-purpose product characterized by its long pot life and a history of use in various markets spanning 70 years.

**SUPERIOR PERFORMANCE**

**100 mins**  
100-min pot life at room temperature

<b>2C</b> Epoxy technology	<b>275,571 psi</b> Tensile modulus
<b>3,480 psi</b> Tensile strength	ca. <b>9%</b> Elongation at break

**194°F**  
194°F maximum continuous operating temperature\*

**7 hrs**  
7-hr fixture time at room temperature

**40,000 cP**  
40,000 cP mixed viscosity at room temperature

\* For the maximum continuous operating temperature, we consider the maximum temperature for which the residual lap shear strength is 1/3 of the lap shear strength at room temperature or the temperature for which the residual lap shear strength is 725 psi.

With our Material Models, you get fast and accurate simulations when qualifying adhesives for your project.

**Click to find your Material Model**



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**Americas**

Huntsman Advanced Materials  
Americas Inc.  
10003 Woodloch Forest Drive  
The Woodlands, TX 77380, USA  
Tel.: +1 888 564 9318  
Fax: +1 281 719 4047

**Asia Pacific**

Huntsman Advanced Materials  
(Guangdong) Co., Ltd,  
Shanghai Branch Office  
455 Wenjing Road, Minhang District  
Shanghai 200245, P.R. China  
Tel: +86 21 3357 6588  
Fax: +86 21 3357 6547



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www.responsiblecare.org

BPA free

**Europe, Middle East & Africa**

Huntsman Advanced Materials  
(Switzerland) GmbH  
Klybeckstrasse 200  
P.O. Box  
4002 Basel, Switzerland  
Tel.: +41 61 299 1111  
Fax: +41 61 299 1112

For more information: [www.huntsman.com](http://www.huntsman.com)