

## 1. Identification

Product Identifier: **Polygel® 35 Brush-On Liquid Rubber Part A**  
**Polygel® Spray 35 Liquid Rubber Part A**  
 Product Code(s): PG35A, PG35SPRAYA  
 Use: Component for Polyurethane Mold Rubber.  
 For Industrial/Professional use only.  
 Manufacturer: Polytek Development Corp.  
 55 Hilton St., Easton, PA 18042 USA  
 Phone Number: +1 610-559-8620 (8 a.m. to 6:30 p.m. EST)  
 Emergency Phone: CHEMTREC 800-424-9300 or +1 703-527-3887  
 E-mail: [sds@polytek.com](mailto:sds@polytek.com)

## 2. Hazards Identification

### GHS Classification:

Acute Toxicity - Inhalation Category 2  
 Skin Irritation Category 2  
 Eye Irritation Category 2  
 Respiratory Sensitization Category 1  
 Skin Sensitization Category 1  
 Carcinogenicity Category 2  
 Specific Target Organ Toxicity Single Exposure Category 3 (Respiratory Irritation)  
 Specific Target Organ Toxicity Repeated Exposure Category 2 (Lungs)

Label Elements: Danger



### Hazard Phrases

H315 Causes skin irritation.  
 H317 May cause an allergic skin reaction.  
 H319 Causes serious eye irritation.  
 H330 Fatal if inhaled.  
 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
 H335 May cause respiratory irritation.  
 H336 May cause drowsiness or dizziness.  
 H351 Suspected of causing cancer.  
 H373 May cause damage to lungs and respiratory system through prolonged or repeated exposure.

### Precautionary Phrases

P203 Obtain, read and follow all safety instructions before use.  
 P260 Do not breathe fumes, vapors, mists, or sprays.  
 P264 Wash thoroughly after handling.  
 P271 Use only outdoors in a well-ventilated area.  
 P272 Contaminated work clothing should not be allowed out of the workplace.  
 P280 Wear protective gloves, protective clothing, eye protection, and face protection.  
 P284 In case of inadequate ventilation wear respiratory protection.  
 P302+P352 IF ON SKIN: Wash with plenty of soap and water.  
 P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P316 Get emergency medical help immediately.  
 P318 IF exposed or concerned, get medical advice.  
 P319 Get medical help if you feel unwell.  
 P320 Specific treatment is urgent.  
 P333+P317 If skin irritation or rash occurs: Get medical help.  
 P337+P317 If eye irritation persists: Get medical help.  
 P342+P316 If experiencing respiratory symptoms: Get emergency medical help immediately.

P362+P364 Take off contaminated clothing and wash before reuse.  
 P403+P233 Store in a well-ventilated place. Keep container tightly closed.  
 P405 Store locked up.  
 P501 Dispose of contents and container in accordance with local/regional/national/international regulations.

**Supplemental Information:** Individuals sensitized to isocyanates should discontinue use. Read and understand the hazard information on part B before using.

## 3. Composition/Information on Ingredients

Chemical Name	CAS #	%
Methylene bis(phenylisocyanate) (MDI)	26447-40-5	5-20
Toluene diisocyanate (TDI)	26471-62-5	≤1
Polyether polyol-TDI prepolymer	9057-91-4	45-85

Exact concentrations are withheld as trade secret. Other ingredients are not listed because they are either not hazardous or are below concentration/cut-off thresholds.

## 4. First-Aid Measures

**Eye Contact:** Rinse thoroughly with water for at least 15 minutes, holding the eyelids open to be sure the material is washed out. Get medical attention if irritation develops or persists.

**Skin Contact:** Remove contaminated clothing. Wash contact area thoroughly with soap and water. Get medical attention if irritation develops or persists. Launder clothing before reuse. Discard items that cannot be decontaminated.

**Inhalation:** Remove person to fresh air. Give artificial respiration if needed. If breathing is difficult, oxygen should be administered by qualified personnel. Get immediate medical attention.

**Ingestion:** Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if you feel unwell.

**Most Important Symptoms/Effects:** Causes skin and eye irritation. Vapors or mists may cause respiratory irritation. May cause allergic skin and/or respiratory reaction in sensitized persons. Symptoms include skin rash, wheezing, shortness of breath and other asthma symptoms.

**Indication of Immediate Medical Attention/Special Treatment:** Immediate medical attention is required for asthmatic symptoms or serious inhalation exposures. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. Persons sensitized to isocyanates should consult a physician before working with respiratory irritants or sensitizers.

## 5. Fire-Fighting Measures

**Extinguishing Media:** Use water fog, foam, carbon dioxide or dry chemical. Solid stream of water into hot product may cause violent steam generation or eruption.

**Specific Hazards:** Not classified as flammable or combustible. Product will burn under fire conditions.

**Special Protective Equipment & Precautions for Fire-Fighters:** Wear positive pressure, self-contained breathing apparatus and full-body protective clothing. Cool fire-exposed containers with water.

## 6. Accidental Release Measures

### Personal Precautions, Protective Equipment and Emergency

**Procedures:** Remove all ignition sources. Clear non-emergency personnel from the area. Ventilate area. Wear appropriate protective clothing to prevent eye and skin contact and respiratory protection.

**Methods and Materials for Containment and Cleanup:** Cover with an inert absorbent material and collect into an appropriate container for disposal. Do not seal the container since CO<sub>2</sub> is generated on contact with moisture and dangerous pressure buildup can occur. Decontaminate

floor area with a mixture of water plus isopropyl alcohol (20%), household ammonia (10%), and detergent (2%).

## 7. Handling and Storage

**Safe Handling:** Do not breathe fumes, vapors, mists, or sprays. Use only outdoors or with adequate ventilation. Avoid contact with the eyes, skin and clothing. Wash thoroughly after handling. Do not eat, drink or smoke in the work area. Keep container closed when not in use.

**Safe Storage:** Store indoors at temperatures between 55°F and 95°F (13°C and 35°C). Store in original, unopened containers. Protect from atmospheric moisture and water since isocyanates react with water to form CO<sub>2</sub> leading to potentially dangerous pressure build up in sealed containers.

## 8. Exposure Controls/Personal Protection

**Occupational Exposure Limits:** For MDI and TDI:

0.02 ppm (C) OSAH PEL

0.005 ppm TWA ACGIH TLV

Chronic

For TDI:

0.02 ppm ACGIH.

**Ventilation:** Use with adequate general or local exhaust ventilation to maintain exposure levels below the occupational exposure limits.

**Respiratory Protection:** For hand mixing with adequate local exhaust, respiratory protection may not be needed. When spraying, wear a NIOSH-approved respirator with organic vapor cartridges. For higher exposures or in an emergency, use a supplied-air respirator.

**Skin Protection:** Wear impervious gloves (butyl or nitrile rubber).

**Eye Protection:** Wear chemical safety goggles.

**Other Protective Measures:** Wear impervious clothing to prevent skin contact and contamination of personal clothing. An eye wash and washing facility should be available in the work area. Follow good Industrial Hygiene practices.

## 9. Physical and Chemical Properties

**Appearance:** Liquid, color varies

**Odor:** Pungent, slightly sweet

**Odor Threshold:** Not determined

**pH:** Not applicable

**Melting Point:** No data available

**Boiling Point:** No data available

**Flash Point:** >350°F (177°C) estimated

**Evap. Rate:** No data available

**Flamm. Limits:** No data available

**Vapor Pressure:** <0.1 mm Hg @ 25°C

**Vapor Density:** No data available

**Relative Density:** 1.1 @ 25°C

**Solubility:** Insoluble in water

**Partition Coefficient: n-octanol/Water:** Reacts with water

**Auto-Ignition Temp:** No data available

**Decomposition Temp:** No data available

**Viscosity:** 500-5,000 cP

## 10. Stability and Reactivity

**Reactivity:** Isocyanates react with many materials and the rate of reaction increases with temperature. Reaction with water generates carbon dioxide and heat.

**Chemical Stability:** Stable under recommended conditions.

**Possibility of Hazardous Reactions:** Elevated temperatures can cause hazardous polymerization. Polymerization can be catalyzed by strong bases or water. Reaction with water generates carbon dioxide, and results in heat and pressure buildup in closed systems.

**Conditions to Avoid:** Avoid moisture and temperatures below 55°F (13°C) and above 95°F (35°C) to protect product integrity.

**Incompatible Materials:** Avoid water, acids, bases, alcohols, strong oxidizers, and some metals (e.g., aluminum, zinc, brass, tin, copper).

**Hazardous Decomposition Products:** Possibly isocyanate vapor, carbon monoxide, nitrogen oxides, and traces of hydrogen cyanide.

## 11. Toxicological Information

**Eye Contact:** Causes serious eye irritation.

**Skin Contact:** Causes skin irritation. May cause an allergic skin reaction.

**Inhalation:** Fatal if inhaled. At room temperature, vapors are minimal due to low volatility. Vapors or aerosols (e.g., generated during heating or spraying) may cause respiratory irritation and possibly pulmonary edema, or respiratory sensitization. For individuals sensitized to isocyanates, exposure may result in allergic respiratory reactions (e.g., coughing, wheezing, difficulty breathing).

**Ingestion:** May cause adverse gastrointestinal reactions.

**Chronic Health Effects:** May cause allergy or asthma symptoms or breathing difficulties if inhaled, may cause respiratory irritation, may cause drowsiness or dizziness.

**Acute Toxicity Values:** For MDI:

Oral rat LD<sub>50</sub> >10,000 mg/kg

Skin rabbit LD<sub>50</sub> >9,400 mg/kg

Inhalation rat LC<sub>50</sub> 0.49 mg/L/4 hr (aerosol)

For TDI:

Oral rat LD<sub>50</sub> >2,000 mg/kg

Skin rabbit LD<sub>50</sub> >9,400 mg/kg

Inhalation rat LC<sub>50</sub> 0.48 mg/L/1 hr (aerosol)

**Specific Target Organ Toxicity:** Single Exposure: May cause respiratory irritation. Repeat Exposure: Tissue injury in the upper respiratory tract and lungs has been observed in laboratory animals after repeated excessive exposures to MDI/polymeric MDI aerosols.

**Carcinogenicity:** For MDI: Lung tumors have been observed in laboratory animals exposed to respirable aerosol droplets of MDI/Polymeric MDI (6 mg/m<sup>3</sup>) for their lifetime. MDI is not designated as a carcinogen by NTP, IARC, or OSHA. For TDI: TDI is an IARC 2B carcinogen and classified as reasonably anticipated to be a human carcinogen by NTP.

## 12. Ecological Information

**Ecotoxicity:** No data available. Avoid release to the environment.

**Persistence and Degradability:** No data available.

**Bioaccumulative Potential:** No data available.

**Mobility in Soil:** No data available.

## 13. Disposal Considerations

Dispose according to local, state and federal regulations. Upon exposure to moisture, product forms an inert, non-hazardous solid.

## 14. Transport Information

Not regulated for transport by any mode.

EMERGENCY SHIPPING: CHEMTREC, 800-424-9300 or +1-703-527-3887

## 15. Regulatory Information

**U.S. FEDERAL REGULATIONS:**

**CERCLA 103 Reportable Quantity:** This product is not subject to these reporting requirements. Some states have more stringent requirements. Report spills in accordance with local and state regulations.

**SARA TITLE III Section 311/312:** Acute Health, Chronic Health

**Section 313 Toxic Chemicals:** This product contains the following chemicals subject to SARA Title III Section 313 Reporting requirements:

TDI (CAS 26471-62-5)

≤1%

MDI (CAS 26447-40-5)

5-20%

**EPA Toxic Substances Control Act (TSCA) Status:** All of the components of this product are listed on TSCA.

**STATE REGULATIONS:**

**California Proposition 65: WARNING:** This product can expose you to chemicals including Toluene diisocyanate (TDI), which is known to the State of California to cause cancer and/or reproductive harm.

[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

## 16. Other Information

**Training Advice:** Train personnel using this product in proper chemical handling, engineering controls and protective equipment.

**Recommended Uses and Restrictions:** This product is intended for industrial/professional use only.

**SDS Revision Notes:** Removed 2 products, updated Prop 65, November 21, 2018; New GHS format; Reviewed and updated: November 18, 2021

**Disclaimer:** The information contained herein is considered accurate; however, Polytek® Development Corp. makes no warranty regarding the accuracy of the information. The user must determine the suitability of the product for the intended use and accepts all risk and liability associated with that use.