

Permabond®

Engineering Adhesives

SAFETY DATA SHEET

Permabond UV648

1. Identification

Product identifier

Product name Permabond UV648

Recommended use of the chemical and restrictions on use

Application Adhesive. Sealant.

Details of the supplier of the safety data sheet

Supplier Permabond LLC
14 Robinson Street
Pottstown, PA 19464
USA
Telephone: 732-868-1372 or 800-640-7599
Website: www.permabond.com



chemical-concepts.com
800.220.1966
410 Pike Road • Huntingdon Valley, PA 19006

Emergency telephone number

Emergency telephone Medical: Poison Control Center 866-827-6282 (toll free) or 303-389-1109 Transport: CHEMTREC 800-424-9300

2. Hazard(s) identification

Classification of the substance or mixture

OSHA Regulatory Status Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

Physical hazards Not Classified

Health hazards Acute Tox. 4 - H302 Skin Corr. 1C - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317 Repr. 1B - H360Df

Label elements

Hazard symbols



Signal word

Danger

Hazard statements

H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H360Df May damage the unborn child. Suspected of damaging fertility.

Permabond UV648

Precautionary statements

P201 Obtain special instructions before use.
 P202 Do not handle until all safety precautions have been read and understood.
 P260 Do not breathe vapor/ spray.
 P261 Avoid breathing vapor/ spray.
 P264 Wash contaminated skin thoroughly after handling.
 P270 Do not eat, drink or smoke when using this product.
 P272 Contaminated work clothing must not be allowed out of the workplace.
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
 P301+P312 If swallowed: Call a poison center/ doctor if you feel unwell.
 P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.
 P302+P352 If on skin: Wash with plenty of water.
 P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
 P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.
 P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P308+P313 If exposed or concerned: Get medical advice/ attention.
 P310 Immediately call a poison center/ doctor.
 P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.
 P362+P364 Take off contaminated clothing and wash it before reuse.
 P363 Wash contaminated clothing before reuse.
 P405 Store locked up.
 Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Contains

ISOBORNYL ACRYLATE, N,N-DIMETHYLACRYLAMIDE, TETRAHYDROFURFURYL ACRYLATE, 2-HYDROXYETHYL METHACRYLATE, DIPHENYL(2,4,6-TRIMETHYLBENZOYL)PHOSPHINE OXIDE

Other hazards

None under normal conditions.

3. Composition/information on ingredients

Mixtures

ISOBORNYL ACRYLATE CAS number: 5888-33-5	10-30%
Classification Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Skin Sens. 1 - H317 STOT SE 3 - H335 Not relevant.	
N,N-DIMETHYLACRYLAMIDE CAS number: 2680-03-7 REACH registration exemption – < 1 tonne	10-30%
Classification Acute Tox. 3 - H301 Acute Tox. 3 - H311 Eye Dam. 1 - H318	

Permabond UV648

TETRAHYDROFURFURYL ACRYLATE	10-30%
CAS number: 2399-48-6	
Classification Acute Tox. 4 - H302 Skin Corr. 1C - H314 Eye Dam. 1 - H318 Skin Sens. 1B - H317 Repr. 1B - H360Df Not relevant.	
2-HYDROXYETHYL METHACRYLATE	1-5%
CAS number: 868-77-9	
Classification Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Skin Sens. 1 - H317	
DIPHENYL(2,4,6-TRIMETHYLBENZOYL)PHOSPHINE OXIDE	1-5%
CAS number: 75980-60-8	
Classification Skin Sens. 1B - H317 Repr. 2 - H361f Not relevant.	

The full text for all hazard statements is displayed in Section 16.

Composition comments Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. First-aid measures

Description of first aid measures

Inhalation	Move the exposed person to fresh air. Get medical attention if symptoms are severe or persist.
Ingestion	Do not induce vomiting unless under the direction of medical personnel. Never give anything by mouth to an unconscious person. Get medical attention immediately.
Skin Contact	Remove contaminated clothing immediately and wash skin with soap and water. Get medical attention promptly if symptoms occur after washing. Wash contaminated clothing before reuse.
Eye contact	Remove any contact lenses and open eyelids wide apart. Promptly wash eyes with plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation	May cause respiratory irritation.
Ingestion	Harmful if swallowed.

Permabond UV648

Skin contact Causes burns. May cause an allergic skin reaction.

Eye contact Causes serious eye damage.

Indication of immediate medical attention and special treatment needed

Notes for the doctor No specific recommendations. Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Water spray, foam, dry powder or carbon dioxide.

Special hazards arising from the substance or mixture

Hazardous combustion products Burning produces irritating, toxic and obnoxious fumes. Carbon monoxide, carbon dioxide, and unknown hydrocarbons.

Advice for firefighters

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Avoid discharge into drains.

Methods and material for containment and cleaning up

Methods for cleaning up Absorb spillage with sand or other inert absorbent. Collect and place in suitable waste disposal containers and seal securely.

Reference to other sections For personal protection, see Section 8. For waste disposal, see section 13.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid contact with skin, eyes and clothing. Use only in well-ventilated areas. Keep container tightly sealed when not in use. Wash hands thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage precautions Store in closed original container at temperatures between 44°F and 77°F. Never return unused material to storage receptacle.

Specific end uses(s)

Usage description Adhesive. Sealant.

8. Exposure controls/Personal protection

Exposure controls

Appropriate engineering controls Provide adequate general and local exhaust ventilation. Observe any occupational exposure limits for the product or ingredients.

Eye/face protection Use safety goggles and face shield in case of splash risk.

Hand protection Nitrile rubber or Viton™ gloves are recommended. Cotton or other absorbent gloves should not be worn.

Permabond UV648

Other skin and body protection	Employee must wear appropriate protective clothing and equipment to prevent any possibility of skin contact with this substance.
Hygiene measures	Wash at the end of each work shift and before eating, smoking and using the toilet.
Respiratory protection	No specific recommendations. Respiratory protection may be required if excessive airborne contamination occurs. Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Gel
Color	Colorless.
Odor	Acrylic
Odor threshold	Not available.
pH	Not relevant.
Melting point	Not available.
Initial boiling point and range	Not applicable.
Flash point	>93°C (199.94°F)
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	1.1
Solubility(ies)	Slightly soluble in water. Soluble in the following materials: Organic solvents.
Partition coefficient	Not available.
Auto-ignition temperature	Not available.
Decomposition Temperature	Not available.
Viscosity	≈150000 mPa s @ 23°C Thixotropic
Oxidizing properties	Not available.
Other information	Not relevant.
Volatile organic compound	<2 %, 20 grams/liter (Estimated)

10. Stability and reactivity

Reactivity	The following materials may react with the product: Strong oxidizing agents.
Stability	Stable at normal ambient temperatures and when used as recommended. Polymerizes when heated.

Permabond UV648

Possibility of hazardous reactions	Polymerization may occur at elevated temperature or in the presence of incompatible materials
Conditions to avoid	Do not store near heat sources or expose to high temperatures. Protect against direct sunlight.
Materials to avoid	Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Thermal decomposition could produce carbon monoxide, carbon dioxide, and unidentified organic compounds.

11. Toxicological information

Information on toxicological effects

Toxicological effects	The toxicological properties of this product have not been fully evaluated. Use of good industrial hygiene practices is required. Avoid direct contact with skin or eyes. Do not ingest or inhale.
<u>Skin corrosion/irritation</u>	
Skin corrosion/irritation	May cause serious chemical burns to the skin.
<u>Serious eye damage/irritation</u>	
Serious eye damage/irritation	Risk of serious damage to eyes.
<u>Respiratory sensitization</u>	
Respiratory sensitization	Based on available data the classification criteria are not met.
<u>Skin sensitization</u>	
Skin sensitization	May cause sensitisation by skin contact.
<u>Germ cell mutagenicity</u>	
Genotoxicity - in vitro	Based on available data the classification criteria are not met.
Genotoxicity - in vivo	Based on available data the classification criteria are not met. Based on available data the classification criteria are not met.
<u>Carcinogenicity</u>	
Carcinogenicity	No component of this product present at levels great than or equal to 0.1% is identified as a known carcinogen.
<u>Reproductive toxicity</u>	
Reproductive toxicity - fertility	Contains a substance/a group of substances which may damage fertility. Contains a substance/a group of substances which may damage the unborn child.
Reproductive toxicity - development	Based on available data the classification criteria are not met. Based on available data the classification criteria are not met.
<u>Specific target organ toxicity - single exposure</u>	
STOT - single exposure	Based on available data the classification criteria are not met.
<u>Specific target organ toxicity - repeated exposure</u>	
STOT - repeated exposure	Based on available data the classification criteria are not met.
<u>Aspiration hazard</u>	
Aspiration hazard	Based on available data the classification criteria are not met.
Inhalation	In high concentrations, vapors may irritate throat and respiratory system and cause coughing.

Permabond UV648

Ingestion	Harmful if swallowed.
Skin Contact	This product is strongly irritating. Prolonged contact may cause burns.
Eye contact	Causes serious eye damage.
Acute and chronic health hazards	Causes serious eye damage. Prolonged contact may cause burns. May cause skin sensitization or allergic reactions in sensitive individuals. Harmful if swallowed.
Route of exposure	Ingestion Skin and/or eye contact

Toxicological information on ingredients.

ISOBORNYL ACRYLATE

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 5,000.0

Species Rat

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 3,000.0

Species Rabbit

Acute toxicity - inhalation

Notes (inhalation LC₅₀) No information available.

Skin corrosion/irritation

Skin corrosion/irritation Not irritating.

Serious eye damage/irritation

Serious eye damage/irritation Not irritating.

Skin sensitization

Skin sensitization Local Lymph Node Assay (LLNA) - : Sensitizing.

Germ cell mutagenicity

Genotoxicity - in vitro Genome mutation: Negative.

Carcinogenicity

Carcinogenicity No information available.

Reproductive toxicity

Reproductive toxicity - fertility Two-generation study - NOEC 0.092 mg/l, Inhalation, Rat P

Reproductive toxicity - development Developmental toxicity: - NOAEL: 500 mg/kg/day, Oral, Rat

Specific target organ toxicity - single exposure

STOT - single exposure No information available.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure No information available.

Permabond UV648

Aspiration hazard

Aspiration hazard No information available.

N,N-DIMETHYLACRYLAMIDE

Acute toxicity - oral

Acute toxicity oral (LD₅₀
mg/kg) 216.0

Species Rat

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀
mg/kg) 519.0

Species Rabbit

Acute toxicity - inhalation

Acute toxicity inhalation
(LC₅₀ vapours mg/l) 3.16

Species Rat

Skin corrosion/irritation

Animal data Method: OECD 404, Rabbit Not irritating.

Serious eye damage/irritation

Serious eye
damage/irritation Method: OECD 405, Rabbit Causes serious eye damage.

Respiratory sensitization

Respiratory sensitization No data available.

Skin sensitization

Skin sensitization Guinea pig maximization test (GPMT) - Guinea pig: Not sensitizing.

Germ cell mutagenicity

Genotoxicity - in vitro Gene mutation: Negative.

Genotoxicity - in vivo Chromosome aberration: Negative.

Carcinogenicity

Carcinogenicity No data available.

Reproductive toxicity

Reproductive toxicity -
fertility Screening - NOAEL 30 mg/kg/day, Oral, Rat F1

Specific target organ toxicity - single exposure

STOT - single exposure No information available.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure No information available.

Aspiration hazard

Aspiration hazard No information available.

Permabond UV648

TETRAHYDROFURFURYL ACRYLATE

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 928.0

Species Rat

Acute toxicity - dermal

Notes (dermal LD₅₀) No information available.

Skin corrosion/irritation

Animal data Method: OECD 404, Rabbit Corrosive.

Serious eye damage/irritation

Serious eye damage/irritation Method: OECD 405, Rabbit Causes serious eye damage.

Skin sensitization

Skin sensitization No information available.

Germ cell mutagenicity

Genotoxicity - in vitro Chromosome aberration: Negative.

Carcinogenicity

Carcinogenicity No information available.

Reproductive toxicity

Reproductive toxicity - fertility Screening - NOAEL >300 mg/kg/day, Oral, Rat P May damage fertility.

Reproductive toxicity - development May damage the unborn child.

Specific target organ toxicity - single exposure

STOT - single exposure No information available.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure No information available.

Aspiration hazard

Aspiration hazard No information available.

2-HYDROXYETHYL METHACRYLATE

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 5,000.0

Species Rat

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 5,000.0

Species Rabbit

Permabond UV648

Acute toxicity - inhalation

Notes (inhalation LC₅₀) No information available.

Skin corrosion/irritation

Animal data Erythema/eschar score: Very slight erythema - barely perceptible (1). Not irritating.

Serious eye damage/irritation

Serious eye damage/irritation Moderately irritating.

Respiratory sensitization

Respiratory sensitization No information available.

Skin sensitization

Skin sensitization Guinea pig maximization test (GPMT) - Guinea pig: Sensitizing.

Germ cell mutagenicity

Genotoxicity - in vitro Conclusive data but not sufficient for classification.

Genotoxicity - in vivo Chromosome aberration: Negative.

Carcinogenicity

Carcinogenicity No specific test data are available.

Reproductive toxicity

Reproductive toxicity - fertility Screening - NOAEL \geq 1000 mg/kg/day, Oral, Rat F1

Reproductive toxicity - development Developmental toxicity: - NOAEL: \geq 1000 mg/kg/day, Oral, Rat

Specific target organ toxicity - single exposure

STOT - single exposure No specific test data are available.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure No specific test data are available.

Aspiration hazard

Aspiration hazard Not applicable.

DIPHENYL(2,4,6-TRIMETHYLBENZOYL)PHOSPHINE OXIDE

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 5,000.0

Species Rat

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 2,000.1

Species Rat

Acute toxicity - inhalation

Notes (inhalation LC₅₀) No information available.

Permabond UV648

Skin corrosion/irritation

Skin corrosion/irritation Not irritating.

Serious eye damage/irritation

Serious eye damage/irritation Not irritating.

Skin sensitization

Skin sensitization Local Lymph Node Assay (LLNA) - Mouse: Sensitizing.

Germ cell mutagenicity

Genotoxicity - in vitro Gene mutation: Negative.

Carcinogenicity

Carcinogenicity No data available.

Reproductive toxicity

Reproductive toxicity - fertility Possible risk of adverse reproductive effects.

Reproductive toxicity - development Developmental toxicity: - NOAEL: 150 mg/kg, Oral, Rat

Specific target organ toxicity - single exposure

STOT - single exposure No information available.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure NOAEL 50 mg/kg/day, Oral, Rat

Aspiration hazard

Aspiration hazard No data available.

12. Ecological information

Toxicity No data available.

Bioaccumulative potential

Partition coefficient Not available.

13. Disposal considerations

Waste treatment methods

General information Empty containers may contain product residue; follow SDS and label warnings even after they have been emptied.

Disposal methods Dispose of according to Federal, State and local governmental regulations.

14. Transport information

UN Number

UN No. (IMDG) 1760

UN No. (ICAO) 1760

UN No. (DOT) UN1760

UN proper shipping name

Permabond UV648

Proper shipping name (IMDG) CORROSIVE LIQUID, N.O.S. (contains Tetrahydrofurfuryl acrylate)

Proper shipping name (ICAO) CORROSIVE LIQUID, N.O.S. (contains Tetrahydrofurfuryl acrylate)

Proper shipping name (DOT) CORROSIVE LIQUIDS, N.O.S. (contains Tetrahydrofurfuryl acrylate)

Transport hazard class(es)

DOT hazard class 8

DOT hazard label 8

IMDG Class 8

ICAO class/division 8

DOT transport labels



Packing group

IMDG packing group III

ICAO packing group III

DOT packing group III

Environmental hazards

Environmentally Hazardous Substance



No.

15. Regulatory information

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None above reporting levels

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None above reporting limits

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None above reporting limits

SARA 313 Emission Reporting

The following ingredients are listed:

SILOXANES AND SILICONES, DI-ME, REACTION PRODUCTS WITH SILICA

SARA (311/312) Hazard Categories

Acute
Chronic

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproductive harm

Permabond UV648

Inventories

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None above reporting limits

16. Other information

Classification abbreviations and acronyms

Eye Dam. = Serious eye damage

Skin Corr. = Skin corrosion

Skin Sens. = Skin sensitisation

Repr. = Reproductive toxicity

Revision date

2/11/2021

Revision

3

Supersedes date

7/27/2018

Hazard statements in full

H301 Toxic if swallowed.

H302 Harmful if swallowed.

H311 Toxic in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H335 May cause respiratory irritation.

H360Df May damage the unborn child. Suspected of damaging fertility.

H361f Suspected of damaging fertility.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.