

# QGAC307

CA COMPLIANT SPRAYABLE  
CONTACT ADHESIVE

Tensorbond™

Tensorbond® QGAC307 is a CA Compliant spray adhesive designed for use in applications using the substrates listed.



Standard  
Laminate



Metal / Aluminum  
Sheeting



MDF



Plywood



CA Compliant



Heat Resistance up  
to 200F/94C



chemical-concepts.com  
**800.220.1966**  
410 Pike Road • Huntingdon Valley, PA 19006

## PRODUCT DESCRIPTION

Tensorbond® QGAC307 is a high solids spray contact adhesive with good temperature resistance. Designed for bonding standard laminate to MDF and other common substrates in commercial cabinetry. Formulated to be brushed on, rolled on or sprayed from an airless or HVLP sprayer. Formulated to comply with stringent California VOC requirements (SCAQMD Rule 1168).

## ADVANTAGES

- Good Heat Resistance
- High Solids for High Coverage
- Long Open Time
- No ODS (Ozone Depleting Substances)
- Fast Drying
- Versatile Adhesive, bonding to most any surface

## DIRECTIONS FOR USE

- Apply to both surfaces to be bonded by brushing, rolling or spraying through an air atomized spray system.
- Allow to dry (2-4 minutes or until dry to the touch) parts should be mated under pressure.
- Apply pressure with a hand laminate roller or nip roller. Bonds should be made as soon practical.
- Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat. Initial bond is strong enough to allow cutting or trimming immediately although ultimate strength is achieved in 1-3 days.

## HANDLING AND STORAGE

- Consult Safety Data Sheet prior to use.
- Do not store at temperatures over 120°F/50°C.
- Avoid exposure to direct sunlight.
- Do not store directly on concrete floor.
- Always store above 60°F/15°C
- When connected, keep valve open and hose pressurized at all times.
- Always test our adhesives to determine suitability for your particular application prior to use in production.

## CHEMICAL TECHNICAL DATA

TYPICAL PROPERTIES	
Total Solids	32-35%
VOC Content	78.65 g/L
Color	Clear or Red
System Flammability	Flammable
Solvent System	Methyl Acetate
Dry time	2-4 mins dependent on temp & humidity
Open time	Long (1+ hours)
Shelf Life	12 months from date of manufacturer on un-opened container

PACKAGING	
PL	5 Gallon Pail
DR	5 Gallon Drum

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