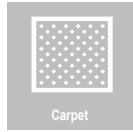


C302 HIGH-TEMP NON-FLAM CONTACT ADHESIVE

DATA SHEET
Tensorbond



Insulation



Carpet



Standard Laminate



As part of our **INDUSTRIAL** range, C302 is a web spray adhesive designed for use in applications using the substrates listed.

PRODUCT DESCRIPTION

TensorBond® C302 is a non-flammable high performance industrial spray contact adhesive formulated for general contact bonding. TensorBond® C302 is designed for bonding in many industrial applications to a vast range of substrates.

ADVANTAGES

- No VOCs
- High Tack
- 80% of final strength achieved immediately
- Full strength achieved in 24 hours
- Fast drying with long open time
- Excellent green strength and high heat resistance
- Over 220°F (105°C) temperature resistant
- Also bonds: veneers, cork, fiberglass and many plastics

DIRECTIONS FOR USE

- Apply to both surfaces to be bonded by brushing, rolling or spraying through an air atomized spray system.
- Allow to dry (2-4 minutes or until dry to the touch) parts should be mated under pressure.
- Apply pressure with a hand laminate roller or nip roller. Bonds should be made as soon practical.
- If adhesive is left to dry for over 30 minutes, parts should be recoated.
- Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat. Initial bond is strong enough to allow cutting or trimming immediately although ultimate strength is achieved in 1-3 days.
- See technical bulletin for more information. Notice!!! Do not store at temperatures over 120° F.



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CHEMICAL TECHNICAL DATA

TYPICAL PROPERTIES

- Total Solids 21-27%
- VOC Content 0 g/L
- Color Green, Clear
- System Flammability Non-Flammable
- Solvent System Methylene Chloride
- Dry time 3-5 mins dependent on temp & humidity
- Open time Long
- Shelf Life 18 months from date of manufacture

PACKAGING

- 1 Gallon Cans
- 5 Gallon Pails
- 55 Gallon Drums

STORAGE

HANDLING & STORAGE

- Consult Material Safety Data Sheet prior to use
- Do not store at temperatures over 120°F/50°C
- Avoid exposure to direct sunlight
- Do not store directly on concrete floor
- Always test our adhesives to determine suitability for your particular application prior to use in production



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DISCLAIMER OF WARRANTY: Quin Global makes neither warranty of merchantability or fitness for any use nor any other warranty, express or implied, in the sales of its products. Buyer assumes all risk and liability for the results obtained by the use of its products, whether used singly or in combination with other products.

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