

As part of our INDUSTRIAL range, **Tensorgrip P415** is a water based pressure sensitive snowflake spray adhesive designed for use in applications using the substrates listed



Insulation



FRP/GRP



California
Compliant



ZERO-Flam
Technology



Low Odor



Hazardous Air
Pollutant



Snowflake Spray

PRODUCT DESCRIPTION

Tensorgrip P415 is a high solids, acrylic based, snowflake spray pressure-sensitive adhesive with excellent temperature resistance with 2x coverage of standard pressure sensitive adhesive canisters.

ADVANTAGES

- 100% Non Flammable
- VOC Free
- Repositionable bond
- Excellent Heat Resistance (over 300°F)
- Excellent High Coverage
- Fast Dry, High Tack, Long Open Time
- 100% Adhesive Transfer Efficiency

DIRECTIONS FOR USE

Tensorgrip P415 is designed as a portable, self-contained spray system for field or shop applications.

- Apply adhesive to one surface to be mated, at 70% to 90% coverage. For permanent bonds, hold the applicator perpendicular to the substrate, 6-10 inches away. For temporary or low strength bonds, hold applicator 18"-30" from the substrate.
- Allow enough time (10-15 minutes or until translucent) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- KEEP FROM FREEZING! Freezing will render this product unusable. Canister system will spray adequately above 60° F. Canister system should be kept in a warm area.
- Notice!!! Do not store at temperatures over 120° F.

CANISTER STORAGE/CHANGE OVER:

- If you choose to leave the hose and spray gun on the canister, leave the valve on the canister open. Do not disconnect the hose/gun from the canister. Close and lock the spray gun.
- To change or disconnect the canister: turn the canister valve to the off position, spray out remaining adhesive left in the hose, disconnect the spray hose and gun from the canister.
- Reconnect the spray hose to a new canister of adhesive. If unable to reconnect to a new canister, connect hose to a water supply using M301 Cleanout Hose Adapter (sold separately) and purge until clean. Only depressurize and disconnect the hose and spray gun when the canister is empty.
- CARE OF SPRAY TIP: To avoid adhesive curing on the spray tip, either store submerged in water or clean adhesive off with water or solvent immediately.

CHEMICAL TECHNICAL DATA

TYPICAL PROPERTIES	
Total Solids	64%-69%
VOC Content	0 g/L
Color(s)	Clear/White
System Flammability	Non-Flammable
Dry Time	2-5 mins dependent on temp & humidity
Open Time	4+ hours
Shelf Life	12 months from date of manufacture

PACKAGING	
7L	Disposable Canister
22L	Disposable Canister

APPLICATION TOOLS

TOOL	PART NUMBER	CANISTER SIZES	
		7 LITER	22 LITER
Hoses	M130-6 (6')	x	
	M130-12 (12')		x
	M130-18 (18')		x
Spray Guns	M120	x	x
Spray Tip	M201 (8"-12" Medium Build Snowflake)	x	x
Clean out	M301 (Hose Cleanout Adaptor)	x	x

HANDLING AND STORAGE

- Consult Safety Data Sheet prior to use.
- Do not store at temperatures over 120°F/50°C.
- KEEP FROM FREEZING! Freezing will render this product unusable.
- Avoid exposure to direct sunlight.
- Do not store directly on concrete floor. Canister system will spray adequately above 60°F/15°C.
- Canister system should be kept in a warm area. In the event the canister gets abnormally chilled, or gives poor or sputtering spray, it should be warmed up in warm water before continued usage.
- Always test our adhesives to determine suitability for your particular application prior to use in production.

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