SAFETY DATA SHEET

1. Identification

1. Identification			
Product identifier	PLEXUS® MA1020 Adhe	sive	
Other means of identification			Chemical [™]
SKU#	0910		Concepts
Recommended use	Not available.		Our expertise is your solution.
Recommended restrictions	None known.		chemical concents com
Manufacturer/Importer/Supplie	r/Distributor information		chemical-concepts.com
Manufacturer			800.220.1966
Company name	ITW Performance Polymer	rs	410 Pike Road • Huntingdon Valley, PA 19006
Address	30 Endicott Street		
	Danvers, MA 01923		
	United States		
Telephone	Customer Service	978-777-1100	
Website	www.itwperformancepolyn Not available.	ners.com	
E-mail Contact person	EHS Department		
Emergency phone number	Chemtrec	800-424-9300	
Emergency phone number	International	703-527-3887	
2. Hazard(s) identificatio	n		
			Catagon 2
Physical hazards	Flammable liquids		Category 2
Health hazards	Skin corrosion/irritation		Category 2
	Serious eye damage/eye i	rritation	Category 1
	Sensitization, skin		Category 1A
	Specific target organ toxic	ity, single exposure	Category 3 respiratory tract irritation
Environmental hazards	Not classified.		
OSHA defined hazards	Not classified.		
Label elements			
Signal word	Danger	•	
Hazard statement	Highly flammable liquid an Causes serious eye dama		in irritation. May cause an allergic skin reaction. iratory irritation.
Precautionary statement			
Prevention	closed. Ground/bond conta electrical/ventilating/lightin measures against static di Use only outdoors or in a	ainer and receiving g equipment. Use o scharge. Avoid brea well-ventilated area.	surfaces No smoking. Keep container tightly equipment. Use explosion-proof inly non-sparking tools. Take precautionary athing mist/vapors. Wash thoroughly after handling. Contaminated work clothing must not be allowed eye protection/face protection.
Response	If inhaled: Remove person cautiously with water for se	to fresh air and kee everal minutes. Ren	ntaminated clothing. Rinse skin with water/shower. ep comfortable for breathing. If in eyes: Rinse nove contact lenses, if present and easy to do. enter/doctor. If skin irritation or rash occurs: Get

StorageKeep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.DisposalDispose of contents/container in accordance with local/regional/national/international regulations.

Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion. None.

Supplemental information

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Methyl Methacrylate		80-62-6	20 - 40
Vinyl Acetate Polymer		9003-20-7	20 - 40
Benzyl 3-isobutyryloxy-1-isop ethylpropyl Phthalate	ropyl-2,2-dim	16883-83-3	10 - 20
METHACRYLIC ACID		79-41-4	2.5 - 10
Poly(2-chloro-1,3-buta	diene)	9010-98-4	2.5 - 10
Paraffin Wax		8002-74-2	1 - 2.5
Other components be	ow reportable levels		10 - 20
4. First-aid measu	'es		
nhalation	Remove victim to fresh air and keep at rest in center or doctor/physician if you feel unwell.	a position comfortable for bre	eathing. Call a po
kin contact	Remove contaminated clothing immediately a	and wash skin with soan and y	water. In case of

Skin contact	eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Highly flammable liquid and vapor.

6. Accidental release measures

6. Accidental release mea	sures
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.
	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.
	Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.
7. Handling and storage	
Precautions for safe handling	Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not get this material in contact with eyes. Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
	For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".
Conditions for safe storage, including any incompatibilities	Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Components	Туре	Value	
Methyl Methacrylate (CAS 80-62-6)	PEL	410 mg/m3	
		100 ppm	

Components	t Values Type	Value	Form
METHACRYLIC ACID (CAS	TWA	20 ppm	
79-41-4)			
Methyl Methacrylate (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin Wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
US. NIOSH: Pocket Guide t	o Chemical Hazards		
Components	Туре	Value	Form
METHACRYLIC ACID (CAS 79-41-4)	TWA	70 mg/m3	
,		20 ppm	
Methyl Methacrylate (CAS 80-62-6)	TWA	410 mg/m3	
		100 ppm	
Paraffin Wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
ological limit values	No biological exposure limits noted fo	r the ingredient(s).	
posure guidelines	······································		
US - California OELs: Skin	designation		
METHACRYLIC ACID (US - Tennessee OELs: Skir	CAS 79-41-4) Can b	e absorbed through the skin.	
METHACRYLIC ACID (e absorbed through the skin.	
METHACRYLIC ACID (•	e absorbed through the skin.	
propriate engineering ntrols	Explosion-proof general and local exh Ventilation rates should be matched to exhaust ventilation, or other engineer exposure limits. If exposure limits hav acceptable level. Provide eyewash sta	o conditions. If applicable, use ing controls to maintain airbor e not been established, maint	e process enclosures, local ne levels below recommended
lividual protection measures Eye/face protection	, such as personal protective equipmed Chemical respirator with organic vapo		
Skin protection			
Hand protection	Wear appropriate chemical resistant g	gloves.	
Other	Wear appropriate chemical resistant of	clothing.	
Respiratory protection	Chemical respirator with organic vapo	or cartridge and full facepiece.	
Thermal hazards	Wear appropriate thermal protective of	clothing, when necessary.	
	When using do not smoke. Always of	serve good personal hygiene	measures such as washing

9. Physical and chemical properties	
Appearance	Paste.
Physical state	Liquid.
Form	Liquid. Paste.
Color	Off-white
Odor	Fragrant
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	-54.4 °F (-48 °C) estimated
Initial boiling point and boiling range	212.9 °F (100.5 °C) estimated

Flash point	50.0 °F (10.0 °C) estimated
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	2.1 % estimated
Flammability limit - upper (%)	12.5 % estimated
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	37.23 hPa estimated
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	0.99 g/cm3 estimated
Explosive properties	Not explosive.
Flammability class	Flammable IB estimated
Oxidizing properties	Not oxidizing.
Specific gravity	0.99 estimated
10. Stability and reactivity	<i></i>
, ,	

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the decomposition temperature. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Nitrates. Peroxides.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye damage.
Ingestion	Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
Information on toxicological effe	ects

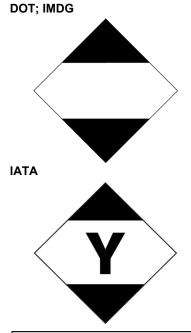
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Components	Species	Test Results
METHACRYLIC ACID (CAS 79-41	-4)	
<u>Acute</u>		
Dermal	Datati	F 00
LD50	Rabbit	500 mg/kg
Inhalation	Det	7.4 mm// 4110.000
LC50	Rat	7.1 mg/l, 4 Hours
Oral LD50	Rat	1060 malka
		1060 mg/kg
Methyl Methacrylate (CAS 80-62-6)	
<u>Acute</u> Inhalation		
LC50	Mouse	18.5 mg/l, 2 Hours
Oral	model	
LD50	Rat	7800 mg/kg
		r coo mg ng
Skin corrosion/irritation	Causes skin irritation.	
Serious eye damage/eye rritation	Causes serious eye damage	
Respiratory or skin sensitization	I	
ACGIH sensitization		
METHYL METHACRYLA	TE (CAS 80-62-6)	Dermal sensitization
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	May cause an allergic skin reaction.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	Not classifiable as to carcinogenicity to humans.	
IARC Monographs. Overall I	Evaluation of Carcinogenicity	1
Methyl Methacrylate (CAS Poly(2-chloro-1,3-butadie Vinyl Acetate Polymer (Ca OSHA Specifically Regulate Not listed. US. National Toxicology Pro Not listed.	ne) (CAS 9010-98-4) AS 9003-20-7) d Substances (29 CFR 1910.	
Reproductive toxicity	This product is not expected	to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	May cause respiratory irritati	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	Prolonged inhalation may be	harmful.
12. Ecological information		
Ecotoxicity	possibility that large or freque	as environmentally hazardous. However, this does not exclude the ent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the d	egradability of any ingredients in the mixture.
Bioaccumulative potential		
Partition coefficient n-octan METHACRYLIC ACID Methyl Methacrylate	ol / water (log Kow)	0.93 1.38
Mobility in soil	No data available.	
Other adverse effects		ntal effects (e.g. ozone depletion, photochemical ozone creation

13. Disposal considerations	
Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	D001: Waste Flammable material with a flash point <140 F The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	
UN number	UN1133
UN proper shipping name	Adhesives, containing a flammable liquid, Limited Quantity
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
Packing group	III
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	B1, B52, IB3, T2, TP1
Packaging exceptions	150
Packaging non bulk	173
Packaging bulk	242
ΙΑΤΑ	
UN number	UN1133
UN proper shipping name	Adhesives containing flammable liquid, Limited Quantity
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	III
Environmental hazards	No.
ERG Code	3L
	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo	Allowed with restrictions.
aircraft	
Cargo aircraft only	Allowed with restrictions.
IMDG	
UN number	
UN proper shipping name	ADHESIVES containing flammable liquid, Limited Quantity
Transport hazard class(es)	_
Class	3
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	No.
EmS	F-E, S-D
	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to	Not established.
Annex II of MARPOL 73/78 and the IBC Code	



15. Regulatory information

S federal regulations	This product is a "H Standard, 29 CFR		efined by the OSHA Hazard Communication
US EPCRA (SARA Title	III) Section 313 - To:	kic Chemical: De minimi	s concentration
Methyl Methacrylate	(CAS 80-62-6)	% 1.0	
•	•	kic Chemical: Listed sub	stance
Methyl Methacrylate	(CAS 80-62-6)	Listed.	
Toxic Substances Control A	Act (TSCA)		
TSCA Section 12(b) Exp Not regulated.	oort Notification (40	CFR 707, Subpt. D)	
CERCLA Hazardous Substa	nce List (40 CFR 30	2.4)	
Methyl Methacrylate (CA SARA 304 Emergency relea		Listed.	
Not regulated. OSHA Specifically Regulate	d Substances (29 C	FR 1910.1001-1053)	
Not listed.			
uperfund Amendments and Re SARA 302 Extremely hazard Not listed.		1986 (SARA)	
SARA 311/312 Hazardous chemical	Yes		
Classified hazard categories	Skin corrosion or irr Serious eye damag Respiratory or skin Specific target orga	e or eye irritation	
SARA 313 (TRI reporting)			
Chemical name		CAS number	% by wt.
Methyl Methacrylate		80-62-6	20 - 40
other federal regulations			
Clean Air Act (CAA) Sectior	112 Hazardous Air	Pollutants (HAPs) List	
Mathud Mathaandata (CA	S 80-62-6)		
Methyl Methacrylate (CA			

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

Methyl Methacrylate (CAS 80-62-6)

Low priority

US state regulations

California Proposition 65



WARNING: This product can expose you to Ethylene Glycol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Developmental toxin

Ethylene Glycol (CAS 107-21-1)

Listed: June 19, 2015

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Methyl Methacrylate (CAS 80-62-6)

International Inventories

Country(s) or region	Inventory name On inve	ntory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes
** ** *		

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

-	• • •
Issue date	07-13-2019
Revision date	07-18-2021
Version #	03
HMIS® ratings	Health: 2 Flammability: 3 Physical hazard: 0
NFPA ratings	Health: 2 Flammability: 3 Instability: 0
Disclaimer	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.
Revision information	This document has undergone significant changes and should be reviewed in its entirety.

SAFETY DATA SHEET

1. Identification

Product identifier	PLEXUS® AO420/MA9	20/420/1020/1023 ACTIVATOR	
Other means of identification			
SKU#	0641		
Recommended use	Not available.		
Recommended restrictions	None known.		
Manufacturer/Importer/Supplie	er/Distributor information		
Manufacturer			
Company name	ITW Performance Polym	ers	
Address	30 Endicott Street		
	Danvers, MA 01923		
	United States		
Telephone	Customer Service	978-777-1100	
Website	www.itwperformancepoly	mers.com	
E-mail	Not available.		
Contact person	EHS Department		
Emergency phone number	Chemtrec	800-424-9300	
	International	703-527-3887	

2. Hazard(s) identification

Physical hazards	Organic peroxides	Туре F
Health hazards	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
	Sensitization, skin	Category 1
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	
Label elements		
Signal word	Warning	
Hazard statement	Heating may cause a fire. Causes skin ir serious eye irritation.	ritation. May cause an allergic skin reaction. Causes

Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces No smoking. Keep/Store away from clothing and other combustible materials. Keep only in original container. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/eye protection/face protection.
Response	If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.
Storage	Protect from sunlight. Store at temperatures not exceeding 25°C / 77°F. Keep cool. Store away from other materials.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

lixtures			
Chemical name	Common name and synonyms	CAS number	%
Dibenzoyl Peroxide		94-36-0	20 - 40
DIISODECYL ADIPATE		27178-16-1	20 - 40
Epoxy Resin:reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)	EPOXY RESIN	25068-38-6	20 - 40
Dipropylene glycol dibenzoate		27138-31-4	1 - 2.5
Magnesium Sulphate		7487-88-9	1 - 2.5
STYRENE BLOCK POLYMER WITH ISOPRENE, HYDROGENATED		68648-89-5	1 - 2.5
STYRENE-ETHYLENE/BUTYLENE -STYRENE BLOCK COPOLYMER	1	66070-58-4	1 - 2.5
Other components below reportable	e levels		20 - 40

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.
5. Fire-fighting measures	
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Withdraw immediately in case of rising sound from venting safety device or any discoloration of tanks due to fire.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Heating may cause a fire.
6. Accidental release meas	sures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material.
	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.
	Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
Environmental precautions	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage	
Precautions for safe handling	Keep away from heat, sparks and open flame. When using do not smoke. Keep away from clothing and other combustible materials. Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Keep away from heat, sparks and open flame. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Keep only in the original container. Store away from other materials.
8. Exposure controls/personal protection	

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Components	for Air Contaminants (29 CFR 1910. Type	Value	
Dibenzoyl Peroxide (CAS 94-36-0)	PEL	5 mg/m3	
US. ACGIH Threshold Limi	t Values		
Components	Туре	Value	
Dibenzoyl Peroxide (CAS 94-36-0)	TWA	5 mg/m3	
US. NIOSH: Pocket Guide t	o Chemical Hazards		
Components	Туре	Value	
Dibenzoyl Peroxide (CAS 94-36-0)	TWA	5 mg/m3	
ological limit values	No biological exposure limits noted	No biological exposure limits noted for the ingredient(s).	
opropriate engineering ontrols	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.		
dividual protection measures	, such as personal protective equip		
Eye/face protection	Wear safety glasses with side shields (or goggles). Face shield is recommended.		
Skin protection Hand protection	Wear appropriate chemical resistant gloves.		
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.		
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.		
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.		
eneral hygiene onsiderations	When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should n be allowed out of the workplace.		

9. Physical and chemical properties

Appearance

Viscous. Liquid.

Physical state	Liquid.
Form	Viscous. Liquid.
Color	Blue.
Odor	Slight.
Odor threshold	Not available.
рН	6
Melting point/freezing point	217.4 °F (103 °C) estimated
Initial boiling point and boiling range	Not available.
Flash point	905.0 °F (485.0 °C) estimated
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	0.00005 hPa estimated
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	176 °F (80 °C) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	1.16 g/cm3 estimated
Explosive properties	Not explosive.
Flammability class	Combustible IIIB estimated
Oxidizing properties	Not oxidizing.
Specific gravity	1.16 estimated
10. Stability and reactivity	1

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Sunlight. Contact with incompatible materials.
Incompatible materials	Acids. Strong oxidizing agents. Combustible material. Alcohols. Amines.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure		
Inhalation	Prolonged inhalation may be harmful.	
Skin contact	Causes skin irritation. May cause an allergic skin reaction.	
Eye contact	Causes serious eye irritation.	
Ingestion	Knowledge about health hazard is incomplete.	

Information on toxicological effects

Acute toxicity	Not known.		
Components	Species	Test Results	
 Dibenzoyl Peroxide (CAS 94-36-0	•		
Acute	,		
Oral			
LD50	Rat	7710 mg/kg	
Skin corrosion/irritation	Causes skin irritation.		
Serious eye damage/eye irritation	Causes serious eye irritation	n.	
Respiratory or skin sensitizatio	n		
Respiratory sensitization	Due to partial or complete la	ack of data the classification is not possible.	
Skin sensitization	May cause an allergic skin r	reaction.	
Germ cell mutagenicity	Due to partial or complete la	ack of data the classification is not possible.	
Carcinogenicity	Due to partial or complete la	ack of data the classification is not possible.	
IARC Monographs. Overall	Evaluation of Carcinogenicit	ty	
	S 94-36-0) ed Substances (29 CFR 1910	3 Not classifiable as to carcinogenicity to humans. .1001-1053)	
Not listed. US. National Toxicology Pro Not listed.	ogram (NTP) Report on Carc	inogens	
Reproductive toxicity	Due to partial or complete l:	ack of data the classification is not possible	
Specific target organ toxicity - single exposure	Due to partial or complete lack of data the classification is not possible. Due to partial or complete lack of data the classification is not possible.		
Specific target organ toxicity - repeated exposure	Due to partial or complete lack of data the classification is not possible.		
Aspiration hazard	Due to partial or complete lack of data the classification is not possible.		
Chronic effects	Prolonged inhalation may be harmful.		
12. Ecological informatio	n		
Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.		
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.		
Bioaccumulative potential			
Partition coefficient n-octar Dibenzoyl Peroxide	າol / water (log Kow)	3.46	
Mobility in soil	No data available.		
Other adverse effects	No other adverse environme potential, endocrine disrupti	ental effects (e.g. ozone depletion, photochemical ozone creation ion, global warming potential) are expected from this component.	
13. Disposal consideration	ons		
Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.		
Local disposal regulations	Dispose in accordance with all applicable regulations.		
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.		
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).		
Contaminated packaging		nay retain product residue, follow label warnings even after container i should be taken to an approved waste handling site for recycling or	

disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

ΙΑΤΑ

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not established.

Annex II of MARPOL 73/78 and the IBC Code	Not established.			
15. Regulatory informatio	n			
US federal regulations	This product is a "Ha Standard, 29 CFR 1		efined by the OSHA Hazard	Communication
US EPCRA (SARA Title	III) Section 313 - Tox	ic Chemical: De minimi	s concentration	
Dibenzoyl Peroxide	· ,	% 1.0		
US EPCRA (SARA Title	-		ostance	
Dibenzoyl Peroxide		Listed.		
Toxic Substances Control A	. ,			
TSCA Section 12(b) Exp Not regulated.	port Notification (40 0	CFR 707, Subpt. D)		
CERCLA Hazardous Substa	ance List (40 CFR 302	2.4)		
Not listed.				
SARA 304 Emergency relea	se notification			
Not regulated. OSHA Specifically Regulate	d Substansas /20 CE	D 1010 1001 1052)		
Not listed.	u Substances (29 CF	n 1910.1001-1055)		
Superfund Amendments and Re	authorization Act of	1086 (SARA)		
SARA 302 Extremely hazard		1900 (SANA)		
Not listed.				
SARA 311/312 Hazardous chemical	Yes			
Classified hazard categories	Organic peroxide Skin corrosion or irri Serious eye damage Respiratory or skin s	e or eye irritation		
SARA 313 (TRI reporting) Chemical name		CAS number	% by wt.	
Dibenzoyl Peroxide		94-36-0	20 - 40	
Other federal regulations				
Clean Air Act (CAA) Sectior	112 Hazardous Air I	Pollutants (HAPs) List		
Not regulated. Clean Air Act (CAA) Sectior	1112(r) Accidental Re	elease Prevention (40 C	FR 68.130)	
Not regulated.				
Safe Drinking Water Act (SDWA)	Contains componen	t(s) regulated under the	Safe Drinking Water Act.	
US state regulations				

California Proposition 65

WARNING: This product can expose you to chemicals including BUTADIENE, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

BUTADIENE (CAS 106-99-0) Ethyl Acrylate (CAS 140-88-5) Formaldehyde (CAS 50-00-0)

Listed: April 1, 1988 Listed: July 1, 1989 Listed: January 1, 1988

California Proposition 65 - CRT: Listed date/Developmental toxin		
1,2-BENZENEDICARBOXYLIC ACID,	Listed: April 20, 2007	
DI-C9-11-BRANCHED ALKYL ESTERS, C10-RICH		
(CAS 68515-49-1)		
BUTADIENE (CAS 106-99-0)	Listed: April 16, 2004	

California Proposition 65 - CRT: Listed date/Female reproductive toxin

BUTADIENE (CAS 106-99-0) Listed: April 16, 2004 California Proposition 65 - CRT: Listed date/Male reproductive toxin

BUTADIENE (CAS 106-99-0) Listed: April 16, 2004

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Magnesium Sulphate (CAS 7487-88-9)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	10-10-2019
Revision date	05-04-2020
Version #	03
HMIS® ratings	Health: 2 Flammability: 1 Physical hazard: 1
NFPA ratings	Health: 2 Flammability: 1 Instability: 1
Disclaimer	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

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