

# Integra Adhesives®

SURFACE  
BONDER

# ZERO

Zero Sag Seaming Adhesive



 **Chemical™  
Concepts**  
Our expertise is your solution.

chemical-concepts.com  
**800.220.1966**  
410 Pike Road • Huntingdon Valley, PA 19006

**ADHESIVE  
STAYS IN PLACE**

**PERFECT  
FOR MITERING**

## THE ULTIMATE QUARTZ SEAMING ADHESIVE

**AVAILABLE IN MULTIPLE COLORS  
FOR QUARTZ, NATURAL STONE,  
AND COMPACT SINTERED MATERIALS  
WIDE SELECTION OF TRUE WHITES**

Surface Bonder Zero can be applied vertically as well as horizontally without sagging. This allows for fast, clean assembly of countertops, whether laminating, mitering or installing in the field. Even vertical wall panels can be joined together with adhesive that stays in place.

Surface Bonder Zero has a working time of 9-14 minutes and can be polished in 20-30 minutes for speedy and efficient fabrication.

# SURFACE BONDER ZERO

Zero sag adhesive for seaming Quartz and Natural Stone

## ADVANTAGES

Zero Sag  
Invisible Seams  
High Strength  
Pre-mixed for common Quartz and Natural Stone colors  
12 minutes working time  
25 minutes fixture time

## APPLICATIONS

Indoor use on Quartz, Natural Stone and Compact Sintered Surfaces

- ✓ Mitered edges
- ✓ Deck seams
- ✓ Laminations
- ✓ Vertical applications



## CONTACT

### PHONE

1.888.862.6665

1.919.598.2400

### FAX

1.919.598.2439

### EMAIL & WEB

contact@integra-adhesives.com

www.integra-adhesives.com

**Integra**  
**Adhesives**

## Product Overview

Surface Bonder Zero is a non-sagging adhesive specifically designed for Quartz, Natural Stone and Compact Sintered surfaces. Speed your assemblies with no mess. The zero sag properties means it stays right where you put it, making Surface Bonder Zero ideal for mitered edges. It's also great for vertical applications, like deck seam installation in the field.

Surface Bonder Zero is available in a variety of colors to match the most popular designs in the industry and comes in a wide range of true whites for all the trending Quartz slabs.

## Characteristics

Characteristic	Surface Bonder ZERO
Working Time	9 – 14 minutes
Fixture time	20 – 30 minutes
Operating Temperature	60°–80°F (16°–27°C)*
Viscosity — Adhesive	20,000 – 50,000 cps
Viscosity — Activator	7,000 – 2,000 cps
Color — Adhesive	Various
Color — Activator	Colorless / Translucent
Mix ratio	10:1
Flexural Strength — Natural Stone	>4000 PSI / Substrate Failure
Flexural Strength — Quartz	>4000 PSI / Substrate Failure
Flexural Strength — Compact Sintered Material	>4000 / Substrate Failure
Shelf Life	2 years

\* Use at temperatures below 55°F(12°C) or above 90°F(32°C) may cause incomplete cure, yellowing and poor bonding strength.

## Color Matching

Integra Adhesives is known throughout the industry for excellence in color matching. Our lab combines the latest technology and extensive practical knowledge to produce unrivaled color matches. Customers have access to a large and ever-expanding palette of colors from which to choose. For accurate color matches on a variety of surfaces, visit [www.integra-adhesives.com/color-charts/](http://www.integra-adhesives.com/color-charts/) or download the Integra App from the [Apple App Store](#) or [Google Play Store](#) by searching Integra Adhesives.

## Storage

Store at temperatures between 60° - 80°F (16° - 27°C). Long-term exposure to higher temperatures will reduce shelf life and alter cure properties. Do not freeze. See MFG data on cartridge for expiry information.

## Dispensing / Packaging

Integra Adhesives is a world leader in pre-colored cartridge-based adhesives specially designed for the surfacing industry. Our unique cartridge-based mix and dispense system allows for efficient and consistent color match, fast production output and low waste. Surface Bonder Zero is available in 250ml cartridges.

## Shipping Options

Integra Adhesives products are available across North America, Europe and many other parts of world. Please visit [www.integra-adhesives.com](http://www.integra-adhesives.com) to find a distributor near you.

Available at: