

# SuperTak™ High Performance

## Product Description

Bostik® SuperTak™ High Performance Aerosol Adhesive is a fast tack, fast grab, low soak-in spray adhesive especially formulated to bond polyethylene to itself, concrete block, wood and many hard-to-bond surfaces.

SuperTak™ High Performance Aerosol Adhesive may also be used to bond paper, cardboard, fabric, urethane foam, foil, metal, wood and most plastics to itself and a variety of other substrates. It may be used either for PERMANENT or TEMPORARY bonds.

## Features and Benefits

- For the strongest, one-surface bond you can get from a Bostik aerosol adhesive, this is the choice.
- Controlled lace spray pattern applies itself precisely where you want it without misting or overspray.
- High tack strength speeds product assembly.
- Adheres to metals and most plastics.
- Designed to meet the flammability criteria of the FAA 12 second vertical test.\*\*
- Does not contain ozone depleting chemicals, methylene chloride or chlorofluorocarbons.
- Meets or exceeds all Federal and Local VOC limits.
- 3-way adjustable nozzle.

## Applications

- Attaching carpet, door skins, and fabric in van conversions
- Bonding swimming pool liners
- Bonding various plastics to each other
- Forming permanent bonds between porous and non-porous surfaces
- Installing insulation
- Permanently affixing name plates
- Labeling applications

## Available Sizes

23.8 FL. OZ. (17 OZ. Net Wt.) MTO—5 Gal. Drum / 52 Gal. Drum

## Storage and Handling

Shelf Life: One year from ship date  
Further Information: Keep away from sparks, flame or heat. Please refer to MSDS for complete details.

## Typical Physical Properties\* (Not for Specification Use)

Color:	Translucent
Base:	Synthetic resin(s) and styrene butadiene copolymer mixture
Solvent System:	Aliphatic (Hexane) and Ketone (Acetone)
Solids:	20% ± 0.5%
Heat Resistance:	Constant exposure—120°F (49°C) Intermittent exposure—210°F (99°C) (Maximum service temperature of cured adhesive)
Physical/Chemical Resistance:	Good resistance to oxidation, moisture and UV
Bonding Time:	1-surface bond—4-10 mins. 2-surface bonds—8-15 mins.
Odor:	Strong mint-like when wet, none when dry
Spray Pattern:	Lace
Flammability:	Extremely flammable
Cleanup—Suitable Solvents:	Mineral spirits

\* Values given above are not intended to be used in specification preparation.

## Directions for Use

1. Hold the can 6 to 8 inches away from the surface to be sprayed, depress spray tip—with arrow pointed away from the body—and apply a uniform coating.
2. To clear spray tip, invert can and spray.
3. For porous substrates, spraying a second coat at right angles to the first coat (in a “cross-hatch” pattern) provides better bond strength.
4. For permanent bonding applications, apply a heavy coat to both surfaces.
5. For temporary bonds, apply a light coat to one surface only and bond.
6. Read precautions on label before using.
7. For best results, apply adhesive at temperatures between 50°F and 110°F (10°C and 43°C).

\*\* FAR 25.853(a) and APPENDIX F PART 1 (a) (1)(ii), 12 SECONDS VERTICAL FLAME APPLICATION AS PER APPENDIX F PART 1 (b)(4). Test parameters, application rates, and results are available upon request.

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