

**PACER**<sup>®</sup>  
**TECHNOLOGY**

INDUSTRIAL • PRIVATE LABEL



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**Accelerators for Cyanoacrylate Adhesives**

Pacer Technology offers three non-ODC Accelerators for Cyanoacrylates - three formulations free of Ozone-Depleting Chemicals, safe for the environment.

**PREMIUM ACETONE ACCELERATOR**

Promotes a fast fixture of cyanoacrylates with viscosities 40 cps and higher. Safe for use on all metals, ceramic, wood, and some thermosetting plastics and rubber. Increases gap-filling capability and instantly cures cyanoacrylate adhesives when post-applied.

**STANDARD ACETONE ACCELERATOR**

Promotes a slower fixture to allow additional time to position parts. Suitable for use with all viscosities of cyanoacrylate adhesives. Safe for use on all metals, ceramic, wood, some thermosetting plastics and rubber. Increases gap-filling capability and instantly immobilizes cyanoacrylate adhesive when post-applied.

**PREMIUM ALCOHOL ACCELERATOR**

Especially developed for use on thermoplastic materials, this accelerator increases gap filling capability and speeds fixture time of all cyanoacrylate adhesives. Best when pre-applied to surface to be bonded. May cause cyanoacrylate to whiten if post-applied. Will not normally attack or craze plastics.

**PROPERTIES**

<b>ACCELERATORS</b>	<b>Premium Acetone</b>	<b>Standard Acetone</b>	<b>Premium Alcohol</b>
Chemical Base	Acetone	Acetone	Isopropyl alcohol
Flashpoint (TCC) °F/°C	-4/-20	-4/-20	53/12
Specific Gravity	0.80	0.80	0.79
Vapor Pressure, mmHg (@68F/20C)	184	184	90 (@38C)
Appearance	Colorless water-white to straw colored liquid		

**APPLICATION TIPS**

When bonding two parts together, apply accelerator to one part only. Apply cyanoacrylate to opposite surface. Assemble parts immediately.

When post-applying accelerator, spray area above the cyanoacrylate adhesive. Do not use excess amount of accelerator, as this will cause the adhesive to exotherm and whiten. Although whitening of the adhesive could be unacceptable for appearances, strength of the adhesive is normally unaffected.

Test accelerator in an inconspicuous area for compatibility when using with plastics.

**STORAGE AND SHELF LIFE**

Store tightly closed in a cool, dry location. A minimum 1-year shelf life is expected when product is stored properly.

**SAFETY AND HANDLING PRECAUTIONS**

Use in a well ventilated area. Keep away from heat or flames. For more information, refer to Material Safety Data Sheet available upon request.

In case of emergency, call CHEMTREC at (800) 424-9300 or call Pacer Technology (800) 481-0063 (outside CA only) or (909) 987-0550.

**PART NUMBERS:****Prem. Acetone**FG09421 – 2oz  
FG09428 – 1 gal**Standard Acetone**FG09431 – 2oz  
FG09438 – 1 gal**Prem. Alcohol**FG09531 – 2oz  
FG09538 – 1 gal

\* Note: 2oz sizes include separate sprayer

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The information in this Product Data Sheet (PDS) is of a general nature based on our knowledge and experience with this product and should be used for information and consideration purposes only. The product can have a variety of different applications, as well as differing application and working conditions in your environment that are beyond our control. Therefore, this data does not constitute a warranty, expressed or implied, statutory or otherwise, nor is it representation for which Pacer Technology assumes legal responsibility. Pacer Technology strongly recommends that users of the product independently determine the suitability of the product for their use.

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