

# SAFETY DATA SHEET



**Date Issued :** 10/10/2014  
**SDS No :** 11740040\_FG04053  
**Date Revised :** 05/25/2021  
**Revision No :** 17

## 1. PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT DESCRIPTION:** RX-5 ADHESIVE 1LB (1)

**PRODUCT CODE:** 11740040\_FG04053

### MANUFACTURER

Pacer Technology  
 3281 E. Guasti Road, Suite 260  
 Ontario, CA 91761

**Emergency Contact:** Chemtrec

**Emergency Phone:** (800) 424-9300

**Customer Service:** (909) 987-0550

### 24 HR. EMERGENCY TELEPHONE NUMBERS

CHEMTREC (800) 424-9300

## 2. HAZARDS IDENTIFICATION

### GHS CLASSIFICATIONS

#### Health:

Eye Irritation, Category 2A

Skin Irritation, Category 2

Specific Target Organ Toxicity Single Exposure (respiratory irritation)., Category 3

#### Physical:

Flammable Liquids, Category 4

### GHS LABEL

Note: If this product is a consumer product it is labeled in accordance with the Consumer Product Safety Commission regulations and not OSHA regulations. The requirements for the labeling of consumer products take precedence over OSHA labeling so the actual product label will not contain the OSHA label elements shown below on this SDS.



Exclamation  
mark

**SIGNAL WORD:** WARNING

### HAZARD STATEMENTS

H227: Combustible liquid.

H315: Causes skin irritation.

H319: Causes serious eye irritation.

H335: May cause respiratory irritation.

### PRECAUTIONARY STATEMENTS

#### Prevention:

P210: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P261: Avoid breathing dust/fume/gas/mist/vapours/spray.

P264: Wash skin and hands thoroughly after handling.

P271: Use only outdoors or in a well-ventilated area.

P280: Wear protective gloves/protective clothing/eye protection/face protection.

#### Response:

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P302+P352: IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing and wash it before reuse.  
 P304+P340: IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell.  
 P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P337+P313: If eye irritation persists: Get medical advice/attention.  
 P370: In case of fire: Use dry chemical, foam or carbon dioxide to extinguish.

## Storage:

P403+P233: Store in a well-ventilated place. Keep container tightly closed. Keep cool. Store locked up.

## Disposal:

P501: Dispose of in a manner consistent with federal, state, and local regulations.

## HAZARDS NOT OTHERWISE CLASSIFIED:

Bonds skin and eyes instantly. Do not get in eyes, in mouth or on skin. Skin contact through clothing may cause burns. If spilled on clothing, flush with water immediately, do not remove, contact a physician.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Name	Wt.%	CAS
ETHYL-2-CYANOACRYLATE	85 - 100	7085-85-0
Polymethyl methacrylate	10 - 30	9011-14-7
Hydroquinone	< 0.1	123-31-9

## 4. FIRST AID MEASURES

**EYES:** Immediately flush eyes with plenty of water for at least 15 minutes. Get immediate medical attention.

**SKIN:** Wash with soap and water. Peel or roll skin apart.

**INGESTION:** Flush lips with warm after to release lips if bonded. Ingestion is unlikely, though the product may stick in the mouth. Over a period of 1-2 days, the product will be loosened by saliva. Avoid swallowing the product. Get medical attention if symptoms occur.

**INHALATION:** Remove to fresh air. Prolonged or repeated elevated exposure may cause allergic reactions with asthma-like symptoms in sensitive individuals.

### SIGNS AND SYMPTOMS OF OVEREXPOSURE

**EYES:** Causes serious eye irritation. Will bond eyelids. Will cause excessive tearing.

**SKIN:** Flush skin with water for several minutes. If bonded, immerse bonded areas in warm, soapy water for several minutes. Peel or roll skin or bonded material apart. Get medical attention if irritation occurs. Remove and launder clothing before re-use.

**INGESTION:** Adhesive becomes solid in contact with saliva and may adhere to inside of mouth. Saliva will lift adhesive in 1-2 days. Not a toxic product.

**INHALATION:** Prolonged or excessive inhalation may cause respiratory tract irritation.

**ACUTE EFFECTS:** Avoid exposure to vapor concentration in confined areas.

## 5. FIRE FIGHTING MEASURES

**GENERAL HAZARD:** Combustible liquid and vapor. Product polymerized to solid by water.

**EXTINGUISHING MEDIA:** Use dry chemical extinguisher or flush with large amounts of water.

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**HAZARDOUS COMBUSTION PRODUCTS:** Can burn in fire, releasing irritating vapors

**EXPLOSION HAZARDS:** None known.

**FIRE FIGHTING PROCEDURES:** Evacuate area and fight fire from a safe distance.

**FIRE FIGHTING EQUIPMENT:** As in any fire, wear self-contained breathing apparatus pressure-demand, (MSHA/NIOSH approved or equivalent) and full protective gear.

**FIRE EXPLOSION:** None known.

**SENSITIVE TO STATIC DISCHARGE:** None known.

**SENSITIVITY TO IMPACT:** None known.

**HAZARDOUS DECOMPOSITION PRODUCTS:** Combustible by-products of carbon monoxide/dioxide.

## 6. ACCIDENTAL RELEASE MEASURES

**SMALL SPILL:** Polymerize with water. Solid material may be scraped from surface.

**LARGE SPILL:** Polymerize with water. Increase ventilation to area. Solid material may be scraped from surface.

## 7. HANDLING AND STORAGE

**GENERAL PROCEDURES:** Use with adequate ventilation. Avoid contact with eyes, skin and clothing.

**HANDLING:** Avoid breathing (dust, vapor, mist, gas).

**STORAGE:** Store in a cool place in original container and protect from sunlight.

**STORAGE TEMPERATURE:** Ideal storage: 41-50F (5-10C)

**SHELF LIFE:** One year from the date of shipment from Pacer Technology, unless otherwise noted.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

### EXPOSURE GUIDELINES

OSHA HAZARDOUS COMPONENTS (29 CFR1910.1200)			
Chemical Name	Type	EXPOSURE LIMITS	
		ppm	mg/m <sup>3</sup>
ETHYL-2-CYANOACRYLATE	ACGIH TLV	STEL	1
		TWA	0.2
Hydroquinone	OSHA PEL	TWA	2

**ENGINEERING CONTROLS:** Use with adequate general or local exhaust ventilation to minimize exposure levels.

### PERSONAL PROTECTIVE EQUIPMENT

**EYES AND FACE:** For normal conditions, wear safety glasses. Where there is reasonable probability of liquid contact, wear splash-proof goggles.

**SKIN:** Use Nitrile gloves and aprons to prevent contact. Do not use PVC, Nylon or Cotton materials.

**RESPIRATORY:** Use only in a well-ventilated area. In case of insufficient ventilation, wear suitable respiratory equipment.  
 Recommended: Full-face NIOSH-approved respirator with organic vapor cartridge.

**WORK HYGIENIC PRACTICES:** Avoid direct contact and breathing vapor. Use with adequate ventilation. Wash hands with soap and water after use.

**OTHER USE PRECAUTIONS:** Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

**PHYSICAL STATE:** Liquid  
**ODOR:** Characteristic odor, intensely irritating.  
**ODOR THRESHOLD:** Odor Threshold = 1 ppm  
**APPEARANCE:** Transparent, colorless liquid.  
**pH:** Not Established  
**PERCENT VOLATILE:** No data available  
**FLASH POINT AND METHOD:** 80°C (176°F) to 93.4°C (200°F) TAG CC  
**FLAMMABLE LIMITS:** Not Established  
**AUTOIGNITION TEMPERATURE:** 485°C (905°F)  
**VAPOR PRESSURE:** < 0.2 mm Hg  
**VAPOR DENSITY:** No data available  
**BOILING POINT:** > 149°C (300°F)  
**FREEZING POINT:** -22 C (-7.6 F)  
**MELTING POINT:** No data available  
**THERMAL DECOMPOSITION:** Not Established  
**SOLUBILITY IN WATER:** Insoluble  
**PARTITION COEFFICIENT: N-OCTANOL/WATER:** No data available  
**EVAPORATION RATE:** No data available  
**DENSITY:** Not Established  
**SPECIFIC GRAVITY:** 1.04 g/mL at 25°C  
**VISCOSITY #1:** 2 to 10 Centipoise at 22°C (72°F)  
**MOLECULAR WEIGHT:** Not Established  
**(VOC):** < 20.00 g/L Per SCAQMD Method 316B.

## 10. STABILITY AND REACTIVITY

**REACTIVITY:** Thermal decomposition will produce oxides of carbon and nitrogen, trace amounts of hydrogen cyanide and other toxic or irritating compounds.  
**CONDITIONS TO AVOID:** Avoid temperatures above 176° F (80° C), moisture and alkalines.  
**POSSIBILITY OF HAZARDOUS REACTIONS:** Possible polymerization reaction in the presence of water, amines, alkalis and alcohols.  
**HAZARDOUS DECOMPOSITION PRODUCTS:** Carbon Dioxide, Carbon Monoxide and other toxic or irritating compounds may form when heated to decomposition. Oxides of nitrogen and probably hydrogen cyanide are also possible.  
**INCOMPATIBLE MATERIALS:** Polymerized by water, alcohol, amines, alkaline materials.

## 11. TOXICOLOGICAL INFORMATION

**ACUTE TOXICITY**

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Chemical Name	ORAL LD <sub>50</sub>	DERMAL LD <sub>50</sub>
ETHYL-2-CYANOACRYLATE	> 5000 mg/kg	> 2000 mg/kg
Hydroquinone	367.3 mg/kg	> 2000 mg/kg

**DERMAL LD<sub>50</sub>:** > 2000 mg/kg

**Notes:** (Estimated)

**ORAL LD<sub>50</sub>:** > 5000 mg/kg

**Notes:** (Estimated)

**INHALATION LC<sub>50</sub>:** Vapors may be irritating. Recommended TWA 0.2ppm.

**RESPIRATORY OR SKIN SENSITISATION:** No data available for the mixture. Testing for skin sensitization is technically not feasible. The adhesive bonds instantaneously to the surface of the skin and polymerizes. The polymerized material is not able to penetrate into the epidermis. Two comparable structural homologues, methyl-2-cyanoacrylate and butyl-2-cyanoacrylate were tested in animals without inducing skin sensitization.

**GERM CELL MUTAGENICITY:** Ethyl-2-cyanoacrylate was negative in the bacterial reverse mutation assays, a mammalian chromosome aberration test and in a mouse lymphoma test.

#### CARCINOGENICITY

**IARC:** None

**NTP:** None

**OSHA:** None

**NOTES:** None of the components of this product are listed as carcinogens by OSHA, IARC, NTP, ACGIH, and the EU CLP.

## 12. ECOLOGICAL INFORMATION

#### ENVIRONMENTAL DATA:

This material should be prevented from contaminating soil or from entering sewage and drainage systems and bodies of water.

**ECOTOXICOLOGICAL INFORMATION:** Ethyl-2-Cyanoacrylate: Aquatic toxicity studies are not technically feasible since this substance rapidly polymerizes in the presence of water.

**BIOACCUMULATION/ACCUMULATION:** Bioaccumulation studies are not technically feasible since this substance rapidly polymerizes in the presence of water.

## 13. DISPOSAL CONSIDERATIONS

**DISPOSAL METHOD:** Dispose of in a manner consistent with federal, state, and local regulations.

## 14. TRANSPORT INFORMATION

#### DOT (DEPARTMENT OF TRANSPORTATION)

**PROPER SHIPPING NAME:** NOT REGULATED

**AIR (ICAO/IATA)**

**SHIPPING NAME:** ID8000, CONSUMER COMMODITY, 9 (PKG LESS THAN OR EQUAL TO 30 kg G); or UN3334, AVIATION REGULATED LIQUID, N.O.S (ETHYL CYANOACRYLATE), 9, III (LTD QTY, IP VOL LESS THAN OR EQUAL TO 5.0 L, OP WGT LESS THAN OR EQUAL TO 30 kg G) \*

#### VESSEL (IMO/IMDG)

**SHIPPING NAME:** NOT REGULATED

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**COMMENTS:** \* This product may be shipped as EXCEPTED QUANTITIES OF CLASS 9, UN3334 (IP VOL LESS THAN OR EQUAL TO 0.03 L, OP VOL LESS THAN OR EQUAL TO 1.0 L)

The transport information provided in this section only applies to the material formulation/itself, and is not specific to any package/configuration. This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. It is the responsibility of the transporting organizations to follow all applicable laws, regulations, and rules relating to the transportation of the material.

## 15. REGULATORY INFORMATION

### UNITED STATES

#### SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)

**311/312 HEALTH HAZARDS:** Refer to Section 2 for the OSHA Hazard Classification.

**313 REPORTABLE INGREDIENTS:** None above reporting de minimus.

#### 302/304 EMERGENCY PLANNING

**EMERGENCY PLAN:** None above reporting de minimus.

#### TSCA (TOXIC SUBSTANCE CONTROL ACT)

Chemical Name	CAS
ETHYL-2-CYANOACRYLATE	7085-85-0
Polymethyl methacrylate	9011-14-7
Hydroquinone	123-31-9

**TSCA STATUS:** All components are listed on or are exempt from listing on the Toxic Substances Control Act.

#### CLEAN AIR ACT

**40 CFR PART 68---RISK MANAGEMENT FOR CHEMICAL ACCIDENT RELEASE PREVENTION:** Not applicable.

**CALIFORNIA PROPOSITION 65:** Consumer sizes of this product do not require a California Proposition 65 Warning based on potential exposure in normal consumer use. The following information applies to industrial use: **⚠ WARNING:** This product can expose you to chemicals including Sulfur Dioxide, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

## 16. OTHER INFORMATION

**APPROVED BY:** Pacer Technology Regulatory Affairs Department

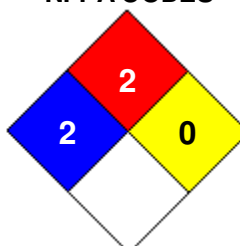
**PREPARED BY:** Pacer Technology Regulatory Affairs Department **Date Revised:** 05/25/2021

**REVISION SUMMARY:** This SDS replaces the 03/30/2020 SDS. Revised: **Section 1:** Date Revised. **Section 2:** HAZARDS NOT OTHERWISE CLASSIFIED. **Section 9:** FREEZING POINT.

### HMIS RATING

HEALTH	<input type="text" value=""/>	<input type="text" value="2"/>
FLAMMABILITY	<input type="text" value=""/>	<input type="text" value="2"/>
PHYSICAL HAZARD	<input type="text" value=""/>	<input type="text" value="0"/>
PERSONAL PROTECTION	<input type="text" value=""/>	<input type="text" value=""/>

### NFPA CODES



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