

**Safety Data Sheet**  
*acc. to OSHA HCS*

Printing Date 11/22/2016

Revision Number 1

Revision Date 11/22/2016

**1 Identification**

- **Product identifier**
- **Trade name: Primer T and Primer N**
- **Relevant identified uses of the substance or mixture.** Adhesive
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Adhesive Systems, Inc.  
A Division of Royal Adhesives & Sealants, LLC  
9411 Corsair Road  
Frankfort, Illinois 60423  
Phone Number: 800-552-0299
- **Information department:** Environment protection department.
- **Emergency telephone number:**  
ChemTrec: Day or Night within USA and Canada: 1-800-424-9300.  
Outside USA and Canada: +1 703-527-3887 (collect calls accepted)

\* **2 Hazard(s) identification**

- **Classification of the substance or mixture**



GHS02 Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.



GHS08 Health hazard

Asp. Tox. 1 H304 May be fatal if swallowed and enters airways.



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

STOT SE 3 H336 May cause drowsiness or dizziness.

- **Label elements**

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS02



GHS07



GHS08

- **Signal word** Danger

- **Hazard statements**

Highly flammable liquid and vapor.

Causes skin irritation.

(Contd. on page 2)

# Safety Data Sheet

acc. to OSHA HCS

Printing Date 11/22/2016

Revision Number 1

Revision Date 11/22/2016

**Trade name: Primer T and Primer N**

(Contd. of page 1)

May cause drowsiness or dizziness.

May be fatal if swallowed and enters airways.

**Precautionary statements**

Keep away from heat/sparks/open flames/hot surfaces. No smoking.

Use explosion-proof electrical/ventilating/lighting/equipment.

Avoid breathing dust/fume/gas/mist/vapors/spray

Wear protective gloves / eye protection / face protection.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Wash thoroughly after handling.

Use only outdoors or in a well-ventilated area.

**IF SWALLOWED:** Immediately call a POISON CENTER/ doctor.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

Specific treatment (see on this label).

**IF INHALED:** Remove person to fresh air and keep comfortable for breathing.

Call a POISON CENTER/doctor if you feel unwell.

If skin irritation occurs: Get medical advice/attention.

Do NOT induce vomiting.

In case of fire: Use for extinction: CO<sub>2</sub>, powder or water spray.

Take off contaminated clothing and wash it before reuse.

Store locked up.

Store in a well-ventilated place. Keep container tightly closed.

Store in a well-ventilated place. Keep cool.

Dispose of contents/container in accordance with local/regional/national/international regulations.

**Classification system:**

**NFPA ratings (scale 0 - 4)**



Health = 1

Fire = 3

Reactivity = 0

**HMIS-ratings (scale 0 - 4)**

HEALTH	1
FIRE	3
PHYSICAL HAZARD	0

Health = 1

Fire = 3

Physical Hazard = 0

**Other hazards**

**Results of PBT and vPvB assessment**

**PBT:** Not applicable.

**vPvB:** Not applicable.

### 3 Composition/information on ingredients

**Chemical characterization: Mixtures**

**Description: Mixture**

**Hazardous components:**

142-82-5	heptane	50-100%
1338-02-9	Naphthenic acids, copper salts	2.5-10%

USA

(Contd. on page 3)

# Safety Data Sheet

## acc. to OSHA HCS

Printing Date 11/22/2016

Revision Number 1

Revision Date 11/22/2016

Trade name: Primer T and Primer N

(Contd. of page 2)

### 4 First-aid measures

- **Description of first aid measures**
- **After inhalation:**  
Overexposure, remove to fresh air and seek medical attention.  
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**  
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** Do not induce vomiting; immediately call for medical help.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

### 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**  
CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray.  
Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**  
Firefighters use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.
- **Protective equipment:** Protective clothing and respiratory protective device.

### 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**  
Wear protective equipment. Keep unprotected persons away.  
Ensure adequate ventilation
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Dispose of contaminated material as waste in accordance with federal state and local regulations.  
Ensure adequate ventilation.
- **Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

### 7 Handling and storage

- **Handling:**
- **Precautions for safe handling**  
Open and handle receptacle with care.  
Ensure good ventilation/exhaustion at the workplace.  
Prevent formation of aerosols.
- **Information about protection against explosions and fires:**  
Keep container closed when not in use.

(Contd. on page 4)

# Safety Data Sheet

## acc. to OSHA HCS

Printing Date 11/22/2016

Revision Number 1

Revision Date 11/22/2016

**Trade name: Primer T and Primer N**

(Contd. of page 3)

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

· **Conditions for safe storage, including any incompatibilities**

· **Storage:**

· **Requirements to be met by storerooms and receptacles:** Store in a cool location away from direct heat.

· **Information about storage in one common storage facility:** Store away from oxidizing agents.

· **Further information about storage conditions:**

Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

· **Specific end use(s)** No further relevant information available.

## \* 8 Exposure controls/personal protection

· **Additional information about design of technical systems:** No further data; see item 7.

· **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**

· **Personal protective equipment (see listings below)**

· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the skin.

Avoid contact with the eyes and skin.

· **Breathing equipment:**

Use approved respiratory protection equipment when airborne exposure is excessive. Consult the respirator manufacturer to determine the appropriate type of equipment for a given application. Observe respirator use limitations specified by the manufacturer.

· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· **Material of gloves**

Nitrile rubber, NBR

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**

Safety glasses with side shields.



Tightly sealed goggles

(Contd. on page 5)

# Safety Data Sheet

## acc. to OSHA HCS

Printing Date 11/22/2016

Revision Number 1

Revision Date 11/22/2016

Trade name: Primer T and Primer N

(Contd. of page 4)

- Face protection (face shield)  
 · **Body protection:** Protective work clothing

### 9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

· <b>Form:</b>	Liquid
· <b>Color:</b>	Amber/greenish
· <b>Odor:</b>	Characteristic
· <b>Odor threshold:</b>	Not determined.

· **pH-value:** Not determined.

· **Change in condition**

· <b>Melting point:</b>	Undetermined.
· <b>Boiling point:</b>	98 °C (208 °F)

· **Flash point:** -4 °C (25 °F)

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:** 215 °C (419 °F)

· **Decomposition temperature:** Not determined.

· **Auto igniting:** 223C (433.4F)

· **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

· **Flammable limits:**

· <b>Lower:</b>	1.1 Vol %
· <b>Upper:</b>	6.7 Vol %

· **Vapor pressure at 20 °C (68 °F):** 48 hPa (36 mm Hg)

· **Specific gravity at 20 °C (68 °F):** 0.791 g/cm<sup>3</sup> (6.601 lbs/gal)

· **Relative density** Not determined.

· **Vapor density** Not determined.

· **Evaporation rate** Not determined.

· **Solubility in / Miscibility with**

· **Water:** Miscible

· **Partition coefficient (n-octanol/water):** Not determined.

· **Viscosity:**

· <b>Dynamic:</b>	Not determined.
· <b>Kinematic:</b>	Not determined.

· **Solvent content:**

· **Organic solvents:** Not available

· **Solids content:** Not available

· **Other information** No further relevant information available.

USA

(Contd. on page 6)

# Safety Data Sheet

## acc. to OSHA HCS

Printing Date 11/22/2016

Revision Number 1

Revision Date 11/22/2016

Trade name: Primer T and Primer N

(Contd. of page 5)

### 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid**
  - Heat, flames, sparks.
  - Exposure to high temperatures.
  - Direct sunlight
- **Incompatible materials:** Reacts with oxidizing agents.
- **Hazardous decomposition products:** Carbon monoxide and carbon dioxide

### 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
  - **on the skin:** Irritant to skin and mucous membranes.
  - **on the eye:** May irritate the eye.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**
  - The product shows the following dangers according to internally approved calculation methods for preparations:
  - Irritant
- **Carcinogenic categories**

· <b>IARC (International Agency for Research on Cancer)</b>
-------------------------------------------------------------

None of the ingredients is listed.
------------------------------------

· <b>NTP (National Toxicology Program)</b>
--------------------------------------------

None of the ingredients is listed.
------------------------------------

· <b>OSHA-Ca (Occupational Safety &amp; Health Administration)</b>
--------------------------------------------------------------------

None of the ingredients is listed.
------------------------------------

### 12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Very toxic for fish
- **Additional ecological information:**
- **General notes:** At present there are no ecotoxicological assessments.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

(Contd. on page 7)

# Safety Data Sheet

acc. to OSHA HCS

Printing Date 11/22/2016

Revision Number 1

Revision Date 11/22/2016

Trade name: Primer T and Primer N





(Contd. of page 6)

· **Other adverse effects** No further relevant information available.

## 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Must be specially treated adhering to official regulations.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

## 14 Transport information

- |                                                                                                                                                                |                                                                                                                                                                         |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <ul style="list-style-type: none"> <li>· <b>UN-Number</b></li> <li>· <b>DOT, IMDG, IATA</b></li> </ul>                                                         | UN1206                                                                                                                                                                  |
| <ul style="list-style-type: none"> <li>· <b>UN proper shipping name</b></li> <li>· <b>DOT</b></li> <li>· <b>IMDG</b></li> <li>· <b>IATA</b></li> </ul>         | Heptanes<br>HEPTANES, MARINE POLLUTANT<br>HEPTANES                                                                                                                      |
| <ul style="list-style-type: none"> <li>· <b>Transport hazard class(es)</b></li> <li>· <b>DOT</b></li> </ul>                                                    |                                                                                       |
| <ul style="list-style-type: none"> <li>· <b>Class</b></li> <li>· <b>Label</b></li> </ul>                                                                       | 3 Flammable liquids<br>3                                                                                                                                                |
| <ul style="list-style-type: none"> <li>· <b>IMDG</b></li> </ul>                                                                                                |   |
| <ul style="list-style-type: none"> <li>· <b>Class</b></li> <li>· <b>Label</b></li> </ul>                                                                       | 3 Flammable liquids<br>3                                                                                                                                                |
| <ul style="list-style-type: none"> <li>· <b>IATA</b></li> </ul>                                                                                                |                                                                                      |
| <ul style="list-style-type: none"> <li>· <b>Class</b></li> <li>· <b>Label</b></li> </ul>                                                                       | 3 Flammable liquids<br>3                                                                                                                                                |
| <ul style="list-style-type: none"> <li>· <b>Packing group</b></li> <li>· <b>DOT, IMDG, IATA</b></li> </ul>                                                     | II                                                                                                                                                                      |
| <ul style="list-style-type: none"> <li>· <b>Environmental hazards:</b></li> <li>· <b>Marine pollutant:</b></li> <li>· <b>Special marking (ADR):</b></li> </ul> | Product contains environmentally hazardous substances: heptane,<br>Naphthenic acids, copper salts<br>Symbol (fish and tree)<br>Symbol (fish and tree)                   |

(Contd. on page 8)

USA

# Safety Data Sheet

acc. to OSHA HCS

Printing Date 11/22/2016

Revision Number 1

Revision Date 11/22/2016

Trade name: Primer T and Primer N

(Contd. of page 7)

· <b>Special precautions for user</b>	Warning: Flammable liquids
· <b>Danger code (Kemler):</b>	33
· <b>EMS Number:</b>	F-E,S-D
· <b>Stowage Category</b>	B
· <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b>	Not applicable.
· <b>Transport/Additional information:</b>	
· <b>IATA</b>	Less than 500 ml not regulated.
· <b>UN "Model Regulation":</b>	UN 1206 HEPTANES, 3, II, ENVIRONMENTALLY HAZARDOUS

## 15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

1338-02-9 | Naphthenic acids, copper salts

· **TSCA (Toxic Substances Control Act):**

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements.

· **Proposition 65**

· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **(DSL) Canada Domestic Substance List**

All components of this product are on the DSL(Canada Domestic Substance list) or are exempt from DSL requirements.

· **New Jersey Right-to-Know List:**

None of the ingredients is listed.

· **New Jersey Special Hazardous Substance List:**

None of the ingredients is listed.

· **Pennsylvania Right-to-Know List:**

None of the ingredients is listed.

· **Pennsylvania Special Hazardous Substance List:**

None of the ingredients is listed.

(Contd. on page 9)

USA



# Safety Data Sheet

## acc. to OSHA HCS

Printing Date 11/22/2016

Revision Number 1

Revision Date 11/22/2016

**Trade name: Primer T and Primer N**

(Contd. of page 8)

· **Cancerogenity categories**

· **EPA (Environmental Protection Agency)**

142-82-5	heptane	D
----------	---------	---

· **TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients listed.

· **MAK (German Maximum Workplace Concentration)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **National regulations:**

- **Water hazard class:** Water hazard class 3 (Self-assessment): extremely hazardous for water.
- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### \* 16 Other information

Although the information and recommendations set forth in this SDS are presented in good faith and are believed to be correct as of the date of this SDS, Royal Adhesives & Sealants makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will Royal Adhesives & Sealants or any affiliate thereof be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the SDS.

· **Department issuing SDS:** Environment protection department.

· **Creation Date:** 11/22/2016

· **Date of preparation / last revision** 11/22/2016 / -

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Flam. Liq. 2: Flammable liquids – Category 2

Skin Irrit. 2: Skin corrosion/irritation – Category 2

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

Asp. Tox. 1: Aspiration hazard – Category 1