Revised May 1, 2012



9411 Corsair Road Frankfort, IL 60423 1-800-552-0299 Phone 1-815-464-5650 Fax

EMERGENCY PHONE 1-800-255-3924

TECHNICAL DATA SHEET QUICK TAC SERIES ACCELE RATOR

Description:

Quick Tac Accelerators have been developed as a treating agent for use with the ADVANCED PERFORMANCE family of instant adhesive products. If faster setting speeds are desired, QUICK TAC will aid the curing process and give exceptionally faster set times. When curing beads or in applications where the adhesive is not between two parts, it will allow for faster uniform curing. QUICK TAC will aid the bonding of porous materials such as fabrics or woods. It is useful when bonding acidic surfaces or in low humidity conditions promoting consistent curing times. Ideal for wire tacking, silk screening, or in louds peaker assembly. Using QUICK TAC will enable the adhesive to fill gaps up to 0.20". QUICK TAC can be applied by brushing or spraying.

General Properties:

| Quick Tac: | 2 | 3 | 4 | 5 | 6 |
|------------------------------|---------------------|-------------------------------|----------|---|------------|
| Specific Gravity: | 0.79 | 0.79 | 0.79 | N.D. | 0.76 |
| Vapor Density: | N.D. | N.D. | N.D. | 43 | N.D. |
| Boiling Point: | 133 °F | 180-181 °F | >=195 °F | 68 °C | 347-387 °F |
| Flash Point: | <0 °F | 53 °F | 15 °F | NONE | 120 °F |
| Color: | CLEAR/AMBER | | | | |
| Viscosity: | 3 cps | 3 cps | 3 cps | 3 cps | 3 cps |
| Solvent Base: Shelf Life: | Acetone Twelve r | Isopropanol nonths in orig | | N-Propyl Bromide container when prop | _ |

NON-WARRANTY: Information contained herein is based on tests we believe to be reliable and accurate. It is offered in good faith for the benefit of the consumer. Adhesive Systems shall not be liable for any injury, loss, or damage in the use of it's chemical products since the conditions of use are beyond our control. In every case we urge and recommend the user conduct tests to determine to their own satisfaction that the product is of acceptable quality and is suitable for their particular purpose under their own operating conditions. Statements concerning the possible use of our products are not intended as recommendations to use our products in the infringement of any patent. Because of changing reporting requirements and other variables it is impossible to guarantee the accuracy of the information contained in this document. It is the responsibility of the user to determine proper personal protection based on the actual condition of use and to comply with all Federal, State, and Local laws and regulations.

Engineering Excellence

For technical information and support call **1-800-552-0299** or visit our website at

