

# Chem-Set™ UltraLok®

**420GB  
421GB  
422GB**

**FOR INDUSTRIAL USE ONLY** INFOTRAC 800.535.5053

**NEW** Methacrylate adhesive to bond metals, plastics and composite materials.



The Chem-set™ UltraLok® 420GB, 421GB, 422GB are high performance two part structural adhesives engineered to bond a wide range of plastics, metals, and composite materials. These products feature superior bond strength and extreme durability, with excellent impact and weathering properties. The UltraLok® 400 series offer improved performance, ease of use and reliability over competing adhesives. The UltraLok® series adhesives are available in several versions with faster or slower curing speeds to optimize the application process to your specific needs and ambient temperature. The integrated glass beads act as spacers to maintain consistent bondline thickness resulting in stronger joints and preventing failure due to over-clamping.

- NO SURFACE PREP • ULTRA-STRENGTH • IMPACT RESISTANT
- 100% REACTIVE • GLASS BEADS • EASILY APPLIED

## UltraLok vs Competition


FEATURE	BENEFIT
Glass Beads	Stronger, more consistent joints.
Ultra-Strength	Ultralok adhesives provide ultra-high strength bonding on unprepared metals, plastic, composites and more.
Impact Resistance	Superior toughness and durability than other adhesives.
Packaging Options	Available in 50ml, 250ml, 500ml, pails and drums. Utilizes the superior cartridge and mixing technology.
Surface Tack Free	No greasy surface film on adhesive improves sanding and painting.
Colors	Available in a variety of colors for improved aesthetics.



Product	Ratio	Open Time	Fixture Time	Color	Cartridge Sizes
<b>UltraLok 420GB</b> fast-set metal bonder	10:1	3-7 minutes	9-15 minutes	Black, Grey	50ml, 250ml, 500ml
<b>UltraLok 421GB</b> medium-set metal bonder	10:1	8-12 minutes	20-30 minutes	Black, Grey	50ml, 250ml, 500ml
<b>UltraLok 422GB</b> slow-set metal bonder	10:1	18-24 minutes	30-45 minutes	Black, Grey	50ml, 250ml, 500ml

12 month shelf life

**When you need ultra-strength, think UltraLok!**

Made proudly in the USA 

 **Chemical Concepts**  
Our customers stick with us. [chemical-concepts.com](http://chemical-concepts.com)  
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Order today at [www.chemical-concepts.com](http://www.chemical-concepts.com), or call us at 800-220-1966 to speak with our adhesive experts!