



# Technical Data Sheet

## QGel 322Y

### General Purpose Silicone Gel

#### PRODUCT DESCRIPTION

QGel 322Y is a clear, very soft, moderately cross-linked silicone potting compound. Silicone potting compounds are used to provide protection from vibration and thermal or mechanical shock.

#### KEY FEATURES

- One to one mix ratio
- 24 hour room temperature cure
- Soft, but resilient gel
- Dispensing equipment not necessary

#### TYPICAL PROPERTIES

UNCATALYZED		
TEST	QGel 322Y A	QGel 322Y B
Appearance	Transparent	Yellow
Viscosity	750 cps	710 cps
Specific Gravity	0.97	0.97

CATALYZED	
MIX RATIO 1:1	
TEST	RESULT
Gel Time at 25°C *	30 minutes

\* Gel time is defined as the time required for the material to become a solid or a semi-solid.

CURED PROPERTIES	
Cure Profile	20minutes at 150°C
	60 minutes at 100°C
	24 hours at 25°C
Penetration, 30 minutes at 150°C	4 - 8 mm

ADDITIONAL PROPERTIES	
Service Temperature Range	-55°C - 204°C
Adhesion	The use of a primer such as QSil Primer #3 is required.
Electrical Properties	Excellent dielectric strength
For industrial use only	



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### MIXING

QGel 322Y should be thoroughly mixed using a 1:1 ratio by weight or by volume. Once the components are mixed the curing process begins. The gel time of the mixed material is listed above under typical properties. Fast curing gels (less than 30 minute gel time) should be dispensed utilizing automated mix and dispense equipment.

### DE-AERATION

Air trapped during mixing should be removed to eliminate voids in the cured product. Vacuum de-airing may be necessary to completely remove all entrapped air bubbles. To ensure proper de-airing, subject the mixed material to 29 inches of mercury.

### STORAGE AND SHELF LIFE

If QGel 322Y A and QGel 322Y B are stored in their original unopened containers, in an environment that does not exceed 38°C (100°F) then QSi will warranty the material for a period of 12 months from the date of shipment..

### DISCLAIMER

The technical data listed is provided for reference only and is not intended as product specifications. QSi has the capability to customize products as requested. For sales and technical assistance please contact customer service at (804) 271-9010 or 1-800-852-3147.

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