

## Safety Data Sheet

### PERMABOND ET536 A

Revision Number: 1

Issue date: 05/05/15

#### 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

**Product Name:** PERMABOND ET536 A  
**Product Type:** Epoxy Resin

Telephone: 732-868-1372 or 800-640-7599  
Website: www.permabond.com

**Company:** PERMABOND LLC  
14 Robinson Street  
Pottstown, PA 19464  
USA

Emergency Telephone:

Medical: Poison Control Center 866-827-6282 (toll free)  
or 303-389-1109  
Transport: CHEMTREC 800-424-9300

#### 2. HAZARDS IDENTIFICATION

**WARNING:** CAUSES SERIOUS EYE IRRITATION  
CAUSES SKIN IRRITATION  
MAY CAUSE AN ALLERGIC SKIN REACTION

HAZARD CLASS	HAZARD CATEGORY
EYE IRRITATION	2
SKIN IRRITATION	2
SKIN SENSITIZATION	1

#### PICTOGRAM(S)



#### Precautionary Statements

**Prevention:** Avoid breathing vapors, mist or spray. Wash thoroughly after handling. Wear protective gloves and eye protection. Contaminated clothing should be laundered separately.

**Response:** IF IN EYES: Rinse cautiously with plenty of water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
IF ON SKIN: Rinse with plenty of soap and water.  
If eye irritation persists: Get medical attention. If skin irritation occurs: Get medical attention. Take off contaminated clothing.

**Storage:** Not prescribed.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

**Disposal:** Dispose of according to Federal, State/Provincial and local governmental regulations.

**Existing conditions aggravated by exposure:** Skin, eye and respiratory disorders.

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	CONCENTRATION (%)*
Epoxy resin – Average MW<= 700	25068-38-6	60 – 100
Formaldehyde, polymer with (chloromethyl)oxirane and phenol	9003-36-5	1 - 5
Acrylic Oligomer	Proprietary	10 – 40

\*Exact concentration is a trade secret. Concentration ranges are provided to assist user in determining appropriate protection.

### 4. FIRST AID MEASURES

**Inhalation:** Move to fresh air. If symptoms develop and persist, get medical attention.

**Skin contact:** Immediately wash with soap and water. Remove contaminated clothing and shoes. Wash clothing before reuse. Get medical attention if symptoms develop and persist.

**Eye contact:** Immediately flush with large amounts of water for at least 15 minutes. Get immediate medical attention.

**Ingestion:** Do not induce vomiting. Keep individual calm and get medical attention. Never give anything by mouth to an unconscious person.

**Symptoms:** See section 11

### 5. FIRE-FIGHTING MEASURES

**Extinguishing media:** Water spray or fog, dry chemical or carbon dioxide.

**Special fire fighting procedures:** Wear self-contained breathing apparatus and protective clothing. In case of fire keep container cool with water spray.

**Unusual fire or explosion hazards:** Keep container cool with water spray. Uncontrolled polymerization may occur at high temperature resulting in explosions or rupturing containers.

**Hazardous combustion products:** Toxic and/or irritating organic vapors may be generated. Oxides of carbon.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection equipment recommended in section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

- Environmental precautions:** Prevent product from entering drains or waterways.
- Clean-up methods:** Dyke spill to prevent from entering water ways. Ventilate area. Wear protective equipment to clean up. Soak up spill using absorbent material such as sand, silica gel, acid binder, universal binder, or saw dust. Scrape as much material as possible and store in partially filled container until disposal. Refer to section 8 (Exposure Controls/ Personal Protection) before clean up.

## 7. HANDLING AND STORAGE

- Handling:** Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container tightly closed.
- Storage:** Store in original container in a cool well ventilated area away from heat, sparks, flames. For shelf life information contact Permabond customer service at (800)714-0170

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employees should complete an assessment of all workplaces to determine the need for and selection of proper exposure controls and protective equipment before each task is started.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epoxy resin – Average MW<= 700	None	None	None	None
Formaldehyde, polymer with (chloromethyl)oxirane and phenol	None	None	None	None
Acrylic oligomer	None	None	None	None

- Engineering controls:** Use local exhaust ventilation to maintain worker exposure below established exposure limits.
- Respiratory protection:** Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
- Skin protection:** Use chemical resistant/ impermeable gloves and protective clothing to prevent skin contact.
- Eye/face protection:** Safety goggles or safety glasses with side shields.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

- Physical state:** Viscous liquid
- Color:** White
- Odor:** No data available
- Odor threshold:** Not Available
- pH:** Not applicable

Vapor pressure:	<0.03 mm Hg
Boiling point/range:	>260.02°C (>500°F)
Melting point/range:	Not available
Specific gravity:	1.1
Vapor density:	Not available
Flash point:	>249°C (>480.02°F)
Flammable/Explosive limits – Lower:	Not available
Flammable/Explosive limits – upper:	Not available
Autoignition Temperature:	Not available
Evaporation rate:	Not available
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not available
Decomposition temperature:	Not available
VOC content:	<2 %, 20 grams/liter (Estimated) (for resin and hardener mixed together)

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable when stored under the recommended storage conditions
<b>Hazardous reactions:</b>	None under normal processing conditions. In the presence incompatible materials or high temperature polymerization may occur.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Irritating organic vapors.
<b>Incompatible materials:</b>	Strong oxidizing agents. Strong bases. Strong acids. Amines.
<b>Conditions to avoid:</b>	Contact with incompatible materials which may cause polymerization. Excessive heat.

## 11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

<b>Inhalation:</b>	Inhalation of vapor or mist may cause mild respiratory track irritation.
<b>Skin contact:</b>	Allergic skin reaction. Skin irritation.
<b>Eye contact:</b>	Causes eye irritation.
<b>Ingestion:</b>	Not expected under normal conditions of use.

Hazardous components	LD50	LC50	Immediate and delayed Health Effects
Epoxy resin – Average MW<= 700	LD50 – Oral (RAT) 13,600 mg/Kg	None	Allergen, Irritant
Formaldehyde, polymer with (chloromethyl)oxirane and phenol	LD50 – Oral (RAT) >2000 mg/Kg LD50 – DERMAL (RAT) > 400 mg/Kg	None	Allergen, Irritant
Acrylic Oligomer	None	None	Irritant

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
Epoxy resin – Average MW<= 700	No	No	No
Formaldehyde, polymer with (chloromethyl)oxirane and phenol	No	No	No
Acrylic Oligomer	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not Available

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Dispose of according to Federal, State/Provincial and local governmental regulations. Refer to section 8 (Exposure Controls/Personal Protection) before handling.

## 14. TRANSPORT INFORMATION

### U.S. Department of Transportation Ground (49 CFR):

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None
<b>Exceptions:</b>	None

### International Air Transportation (ICAO/IATA):

<b>Proper shipping name:</b>	Environmental hazardous substance, liquid, n.o.s. (epoxy resin)
<b>Hazard class or division:</b>	9
<b>Identification number:</b>	UN 3082
<b>Packing group:</b>	III

### Water Transportation (IMO/IMDG):

<b>Proper shipping name:</b>	Environmental hazardous substance, liquid, n.o.s. (epoxy resin)
<b>Hazard class or division:</b>	9
<b>Identification number:</b>	UN 3082
<b>Packing group:</b>	III

**Marine pollutant:** Epoxy resin

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
<b>TSCA 12 (b) Export Notification:</b>	None above the reporting limits.
<b>CERCLA/SARA Section 302 EHS:</b>	None above the reporting limits.
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health, Delayed Health, Fire, Reactive
<b>CERCLA/SARA 313:</b>	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372).
<b>CERCLA Reportable quantity:</b>	
<b>California Proposition 65:</b>	No chemical listed on the California Proposition 65 are known to be present.

### Canada Regulatory Information

<b>CEPA DSL/NDL Status:</b>	All components are listed on or are exempt from listing on the Domestic Substances List.
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## 16. OTHER INFORMATION

**This safety data sheet contains changes from the previous one: New format**

**Issue date:** 05/05/15

ADDITIONAL INFORMATION: The information given and the recommendations made herein apply to our product(s) alone and are not combined with other product(s). Such are based on our research and on data from other reliable sources and are believed to be accurate. No guaranty of accuracy is made. It is the purchaser's responsibility before using any product to verify this data under their own operating conditions and to determine whether the product is suitable for their purposes.